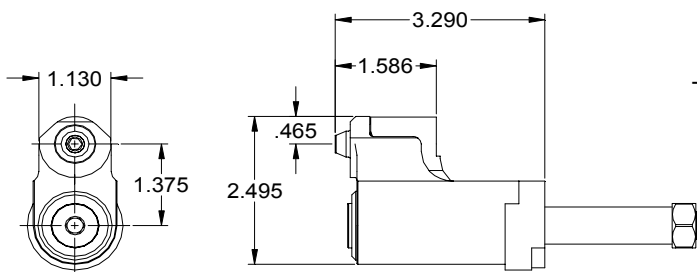
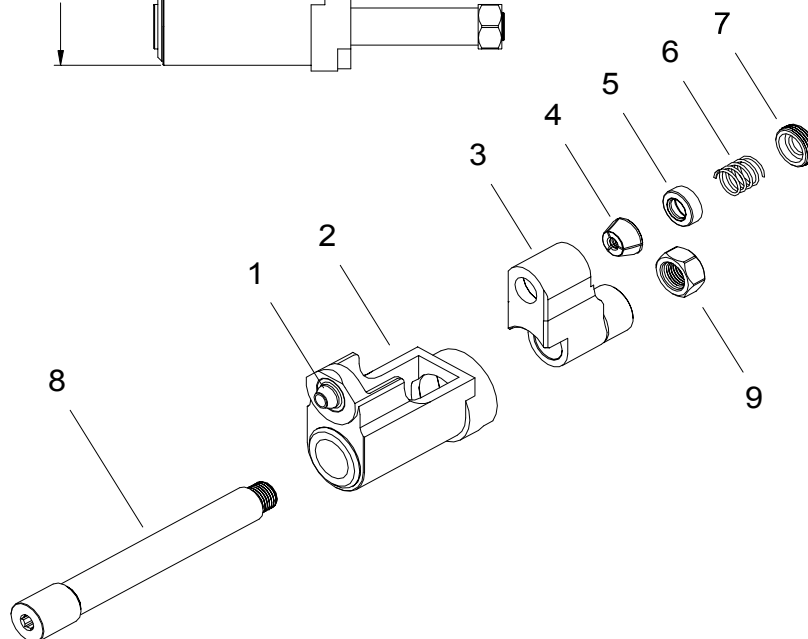


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly.  
TO PREVENT SEVERE PERSONAL INJURY,  
use for closed access applications only!



## ASSEMBLY INSTRUCTIONS:

On front of GBP205 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using a 1/4" allen wrench and a 3/4" end wrench attach nut on rear of draw bar. Replace screw and stop on tool.

10/06



\*Use Adapter No. 353205.

\*\*Use Adapter No. 353205 with 480153 stroke limiter.

\*\*\*Use Adapter No. 352205 with 480453 stroke limiter.

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT Inc.**

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| Type:                              |      | Fasteners:                                                       |  | Recommended Tool:<br>GBP205                              |             |
|------------------------------------|------|------------------------------------------------------------------|--|----------------------------------------------------------|-------------|
| Non Self-Releasing<br>3/16 & 1/4 Ø |      | MS90353 S & U<br>MS90354 S & U<br>MS21140 S & U<br>MS21141 S & U |  | Alternate Tools:<br>*GBP745D, **GBP4801B<br>& ***GBP4804 |             |
|                                    |      |                                                                  |  |                                                          |             |
| Ref. No.                           | Qty. | Description                                                      |  | SB06-205-35                                              | SB08-205-35 |
| 1                                  | 1    | Anvil - Driving                                                  |  | 10863                                                    | 10870-1     |
| 2                                  | 1    | Anvil & Holder Assembly                                          |  | 13347                                                    | 19978       |
| 3                                  | 1    | Collet                                                           |  | 21102                                                    | 21102       |
| 4                                  | 1    | Chuck Jaw Set                                                    |  | 30658                                                    | 30821       |
| 5                                  | 1    | Follower                                                         |  | 41219                                                    | 41219       |
| 6                                  | 1    | Spring                                                           |  | 51102                                                    | 51102       |
| 7                                  | 1    | Cap                                                              |  | 61101                                                    | 61101       |
| 8                                  | 1    | Drawbar                                                          |  | 71109                                                    | 71109       |
| 9                                  | 1    | Nut                                                              |  | 71110                                                    | 71110       |