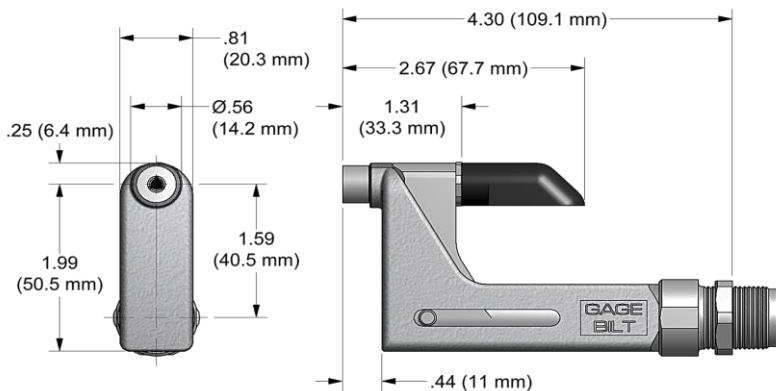


# NOSE ASSEMBLY DATA SHEET

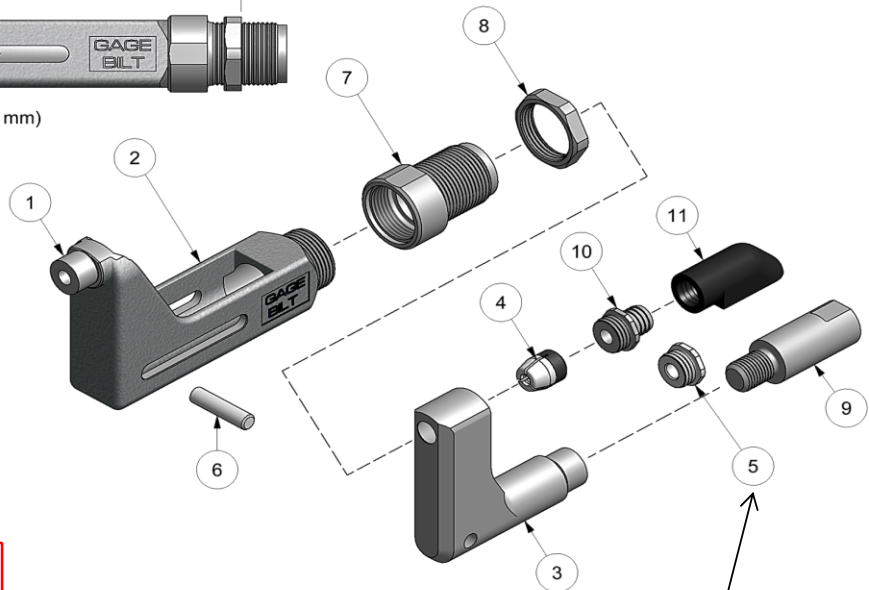


**CAUTION:**  
Do not operate if pintail deflector is removed. Pintail may eject forcibly.  
SEVERE PERSONAL INJURY MAY RESULT.

## Attachment:

Apply blue Loctite® 242 to anvil adapter (7) and adapter-collet (9) threads. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock jam nut (70104) against anvil adapter (70347)

**WARNING:**  
KEEP FINGERS AND HANDS AWAY  
FROM NOSE ASSEMBLY DURING  
OPERATION TO PREVENT SEVERE  
PERSONAL INJURY.



Cap (5) is used for closed access applications only or when clearance is an issue.



10/17 REV 10/25

**GAGE BILT**  
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| Type:                         |      |                         | Fasteners:                       | Recommended Tool:<br>GB704 |
|-------------------------------|------|-------------------------|----------------------------------|----------------------------|
| Non Self-Releasing<br>10-32 Ø |      |                         | GROUND STUD,<br>M83454 & BACS53B |                            |
| Ref.<br>No.                   | Qty. | Description             | GS10-704A-400S                   |                            |
| 1                             | 1    | Anvil-Driving           | 11080                            |                            |
| 2                             | 1    | Anvil & Holder Assembly | 13018                            |                            |
| 3                             | 1    | Collet                  | 20911                            |                            |
| 4                             | 1    | Super-Grip Jaw Assembly | 30656-S3                         |                            |
| 5                             | 1    | Cap                     | 60428                            |                            |
| 6                             | 1    | Pin                     | 70468                            |                            |
| 7                             | 1    | Anvil Adapter           | 70347                            |                            |
| 8                             | 1    | Jam Nut                 | 70104                            |                            |
| 9                             | 1    | Adapter-Collet          | 70473                            |                            |
| 10                            | 1    | Barbed Retainer         | 60440                            |                            |
| 11                            | 1    | Deflector               | 61107                            |                            |

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