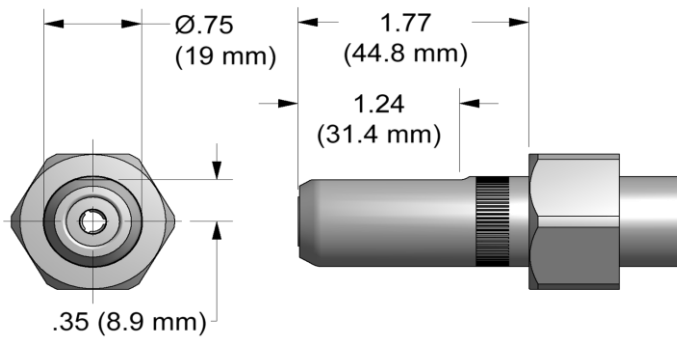
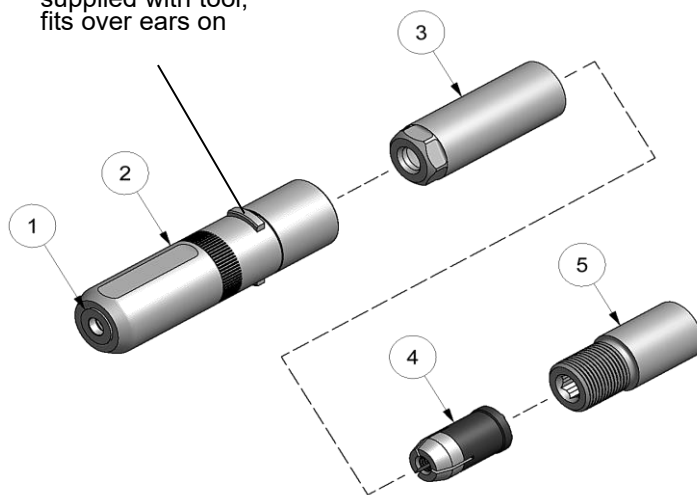


NOSE ASSEMBLY DATA SHEET



Retaining nut stop,
supplied with tool,
fits over ears on



Rev 10/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided on collet (3) and hex key in front of extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 7/32" & 1/4" Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	GB713
			Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	UAB08-713-20
1	1	Anvil Insert	18009
2	1	Anvil & Holder Assembly (Inc. #1)	13308
3	1	Collet	20841
4	1	Super-Grip Jaw Assembly	30653-CS
5	1	Extension-Collet	70823

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXIBOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.