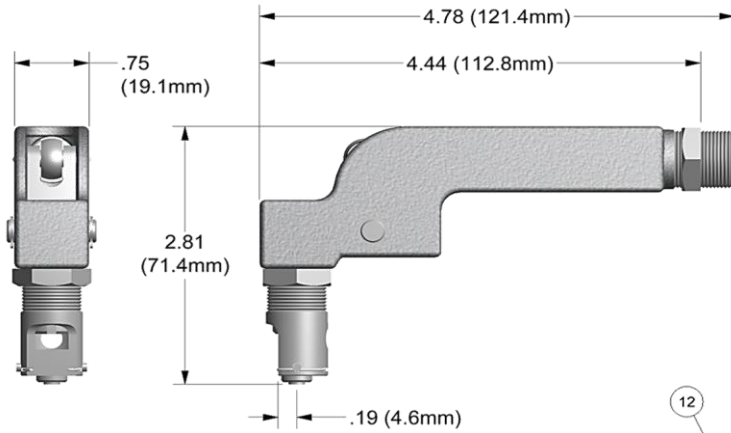


NOSE ASSEMBLY DATA SHEET



CAUTION:

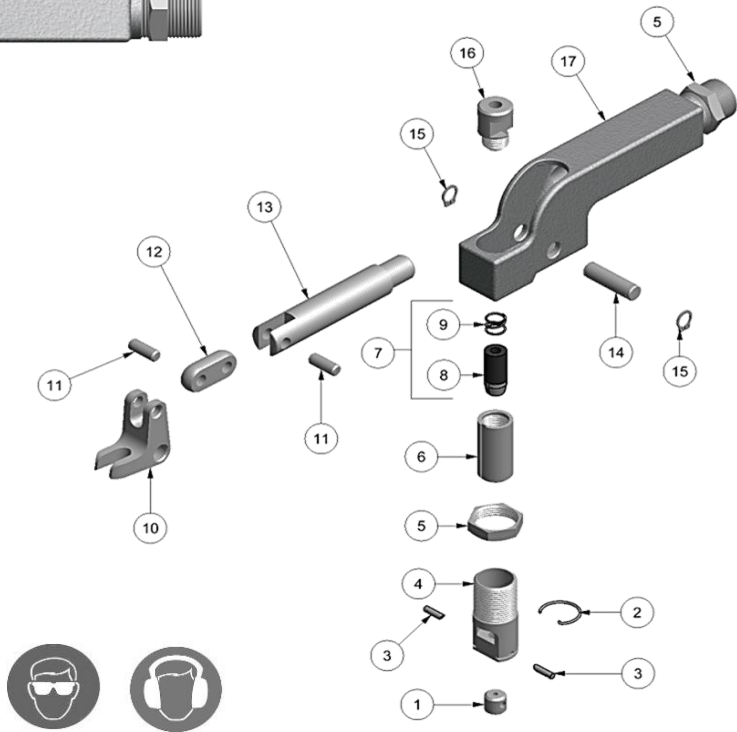
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

Attachment Instructions

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

Using your index finger press the 70309 closier cap completely down into the nose assembly. While continuing to hold the closier cap down, thread the nose assembly completely onto tool. Position nose assembly to the desired position and lock in place using 70411 locknut.

- Consult Gage Bilt for all other alternative tool options.



8/06 Rev. 10/25

*Use 3/16 Ø Self-Plugging aluminum maximum

GAGE BILT
MADE in USA

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Type: Single Action Non Self-Releasing			Fastener: NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	Recommended Tool: *GB715		
3/32, 1/8, 5/32 & 3/16 Ø				Alternate Tools: *GB51		
Ref. No.	Qty.	Description	3C- 715B-44RA	4C- 715B-44RA	5C- 715B-44RA	6C- 715B-44RA
1	1	Insert	10383	10384	10385	10386
2	1	Spring-Ratchet Pin	50302	50302	50302	50302
3	2	Pin-Ratchet	15504	15503	15501	15502
4	1	Housing-Nose	10335	10335	10335	10335
5	2	Locknut	70411	70411	70411	70411
6	1	Collet	20401	20401	20401	20401
7	1	Jaw Assembly (Inc. 8 & 9)	30314-A2	30418-A1	30529-A1	30633-A1
8	1	Super Grip Jaw Assembly	30314-S11	30418-S6	30529-S5	30633-S14
9	1	Spring	50306	50306	50306	50306
10	1	Pivot	70304	70304	70304	70304
11	2	Link Pin	70305	70305	70305	70305
12	1	Link	70306	70306	70306	70306
13	1	Drawbolt	70307	70307	70307	70307
14	1	Pivot Pin	70308	70308	70308	70308
15	2	Retaining Ring	400987	400987	400987	400987
16	1	Closier Cap	70309	70309	70309	70309
17	1	Housing	10338	10338	10338	10338

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.