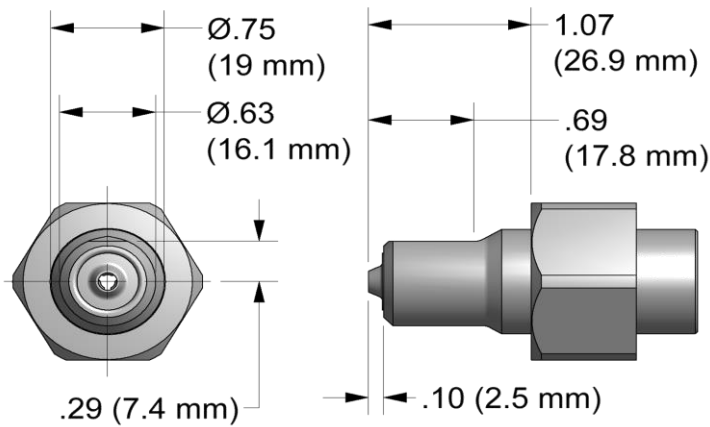


NOSE ASSEMBLY DATA SHEET



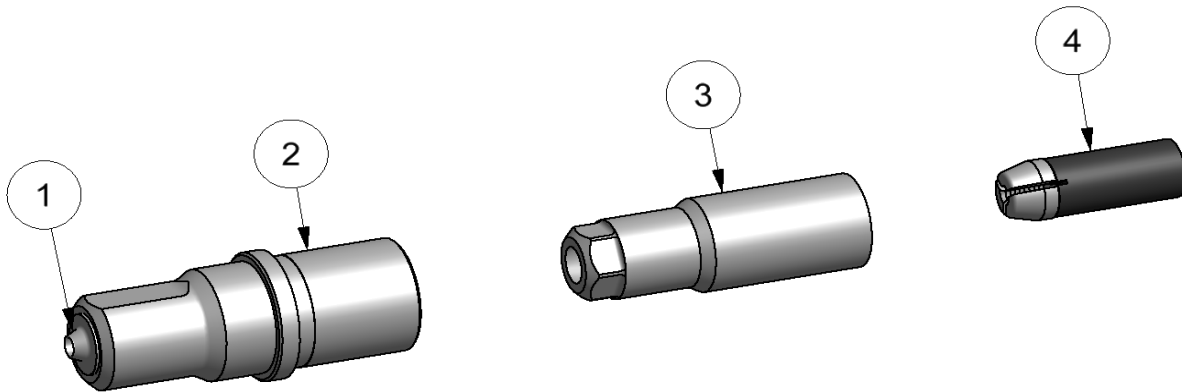
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to piston on tool and tighten using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut over anvil and tighten to tool.
(Note: retaining nut stop not used on this nose assy)

DISASSEMBLY:

Reverse assembly instructions.



1/08 REV. 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 5/32" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB 722, GB713, GB752 & GB2480(A)
Ref. No.	Qty.	Description	SB05-752B-10
1	1	Anvil-Driving	15597
2	1	Anvil & Holder Assembly	12292
3	1	Collet	20724
4	1	Super-Grip Jaw Assembly	30545-S6

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.