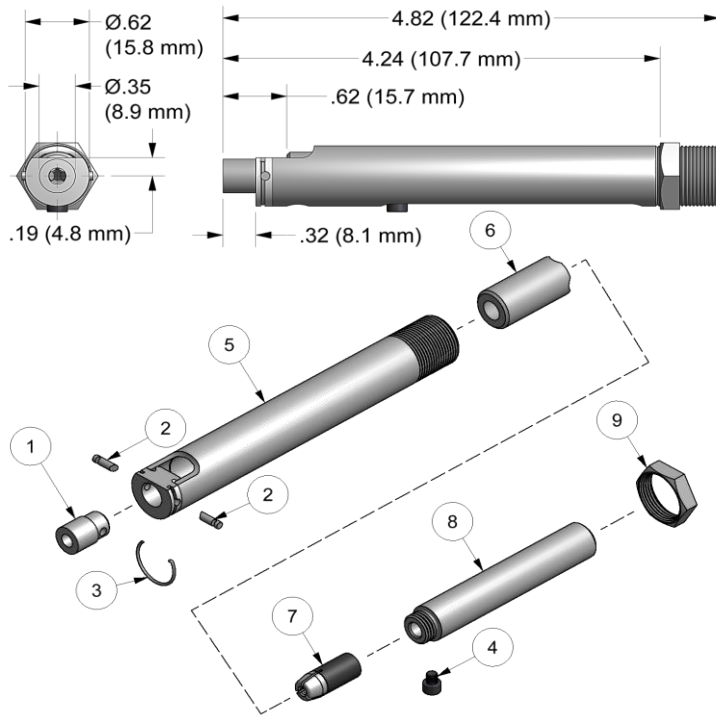


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

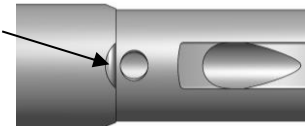
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow step 5 to attach to tool.
- Place super grip jaw assy (7) into rear of collet (6).
 - Hand thread assembled collet (6) to drawbolt (8) and tighten. If rear radius on collet (6) isn't aligned with threaded hole on drawbolt (8) when tight, unthread collet (6) slightly until aligned. (See image below).
 - Slide assembled collet (6) and drawbolt (8) into anvil holder (5). Align threaded hole on drawbolt (8) with slot on anvil holder (5).
 - Insert screw (4) into threaded hole on drawbolt (8) and tighten.
 - Thread drawbolt (8) to piston on tool one full turn then thread anvil holder (5) into tool until it stops. Tighten jam nut (9) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.

Align radius on collet (6) with threaded hole on bottom of drawbolt (8)



Effective FOD Control (foreign object damage/debris). Install catcher bag on the front of the riveter to catch spent pintail stems. Place nose assembly through grommet on catcher bag and easily fasten catcher bag to tool using the Velcro strap. Features an easily emptied zippered pouch.

Use catcher bag 715610 for XX-715-43 straight nose assemblies

Catcher bag sold separately



REV. 10/25

NOTE:

FOR LIGHT DUTY APPLICATIONS ONLY.

*Requires 730715 adapter.

**Requires 704001 adapter.

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Type: Non Self-Releasing			Fasteners: GROUND STUD, M83454 & ***BACS53B	Recommended Tool: *GB722	
6/32, 8/32 & 10/32" I.D. Ø				Alternate Tools: **GB704	
Ref. No.	Qty.	Description	GS6- 715B-43	GS8- 715B-43	***GS10- 715B-43
1	1	Anvil Insert	16089	18878	10381
2	2	Ratchet Pin	15503	15501	15502
3	1	Ratchet Pin Spring	50302	50302	50302
4	1	Screw	70303	70303	70303
5	1	Anvil Holder	10301	10301	10301
6	1	Collet	20301	20301	20333
7	1	Super-Grip Jaw Assembly	30418-S	30529-S	30633-S13
8	1	Drawbolt	70301	70301	70301
9	1	Locknut	70411	70411	70411