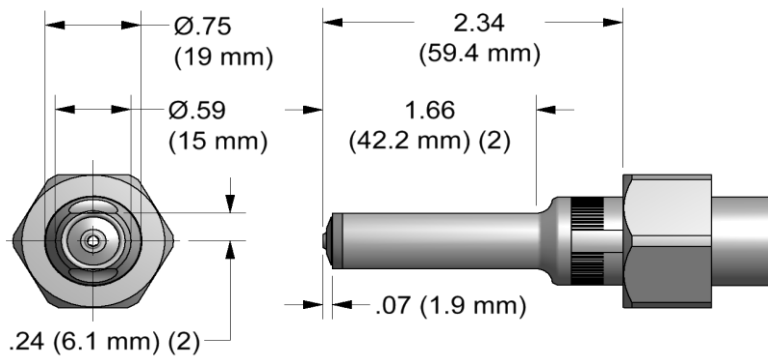
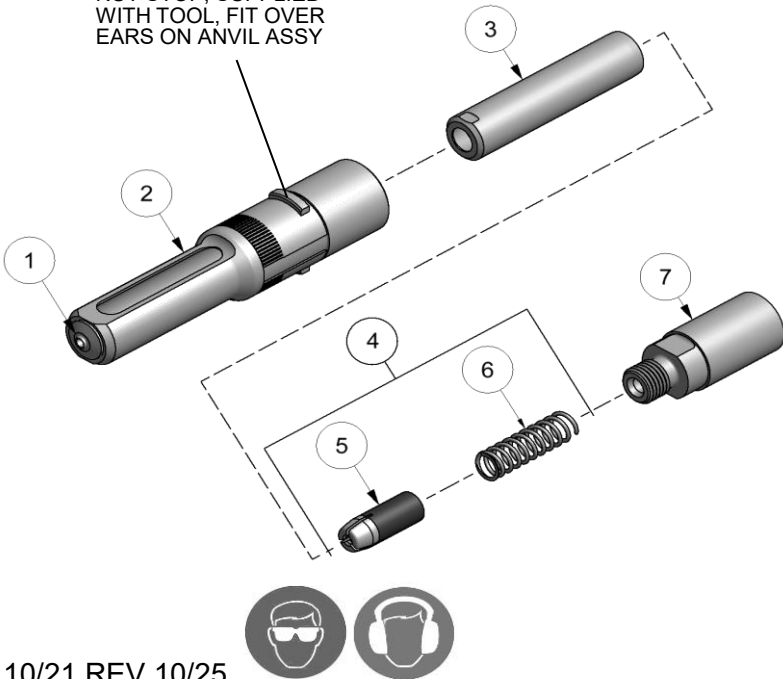


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (7) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (5) into rear of collet (3). Place spring (6) on rear of super grip jaw assy (5).
 - Hand tighten collet (3) to extension-collet (7) then torque to recommendation using flats provided.
 - Thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assy (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Anvil assembly includes 35208 retainer.

10/21 REV 10/25

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MADE in USA

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/8" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB751
Ref. No.	Qty.	Description	SMLS04-352B-25F
1	1	Anvil-Driving	10485
2	1	Anvil & Holder Assembly	12225
3	1	Collet	20502
4	1	Jaw Assembly (Inc. 5 & 6)	30418-A2
5	1	Super Grip Jaw Assembly	30418-CS
6	1	Spring	50517
7	1	Extension-Collet	70501

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.