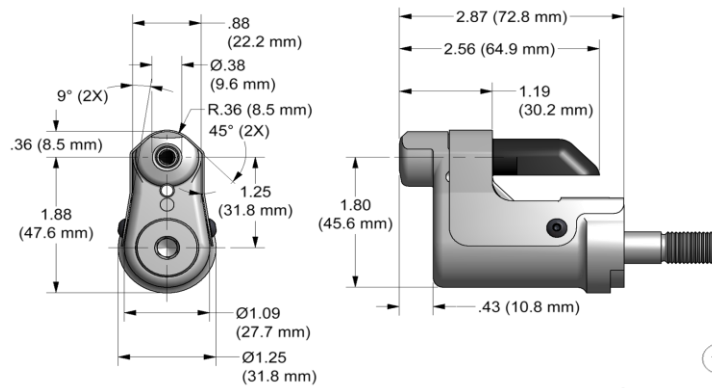
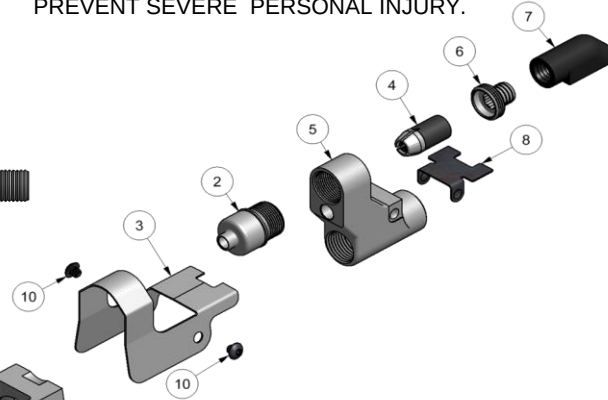
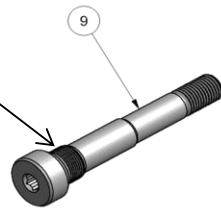


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.

Left hand thread



WARNING:
DO NOT REMOVE
PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTES:

1. Nose assembly shipped with 60447 stop.

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*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (No stroke limiter needed).
**Use Adapter No. 353206-1 & 745160 stroke limiter.

GAGE BILT
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Type:		Fasteners:	Recommended Tool: GB206-500(A)
Non Self-Releasing 5mm Ø		HB8009 & HB8010 Lockbolt	Alternate Tools: *GB731, GB731OS/206, **GB745 & GB110AOS
Ref. No.	Qty.	Description	HBL5MM-300S
1	1	Anvil-Swaging	15055
2	1	Collet Cartridge	26646
3	1	Guard	60442
4	1	Super Grip Jaw Assembly	30654-S18
5	1	Collet housing	20742
6	1	Barbed Retainer	70580
7	1	Deflector	61107
8	1	Backguard	60519
9	1	Drawbar	71151
10	2	Button Head Cap Screw	408511