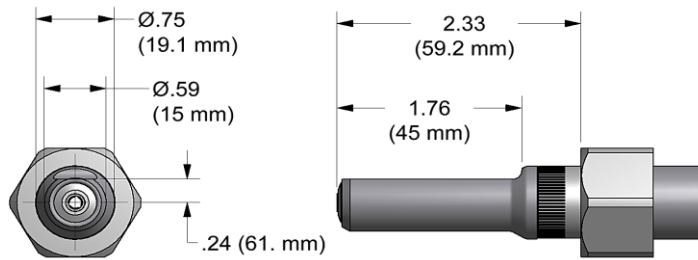


NOSE ASSEMBLY DATA SHEET



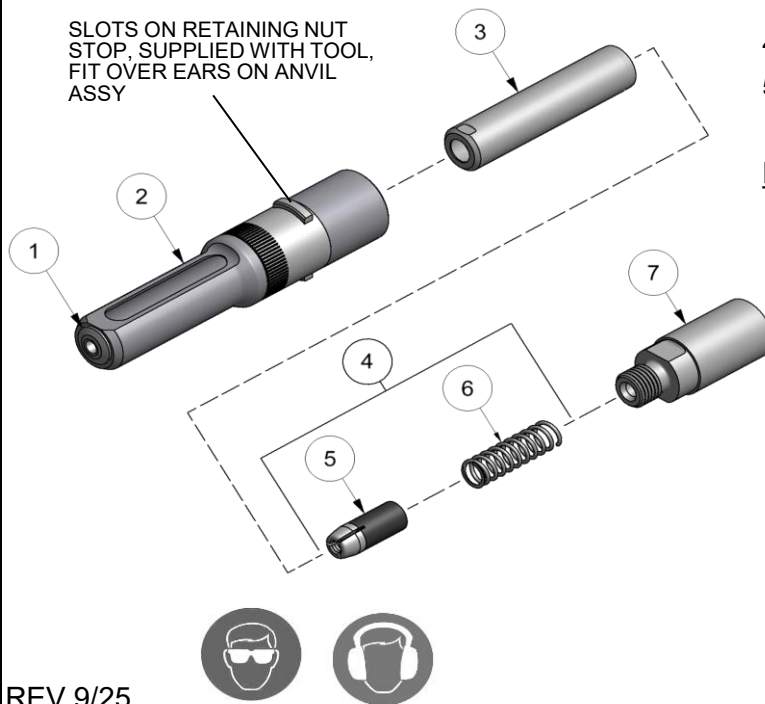
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and adapter (7) to 80 - 100 IN- LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (5) and spring (6) into rear of collet (3).
 - Thread collet (3) to adapter (7) using flats provided.
 - Thread assembled collet (3) and adapter (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



REV 9/25

*Anvil Assembly includes 35208 retainer.

GAGE BILT
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Type: Non Self-Releasing		Fastener: "A" CODE	Recommended Tool: GB751
3/16" Ø		NAS1398A, NAS1399A NAS1738A, NAS1739A	Alternate Tools: GB752, GB722 & GB2480(A)
Ref. No.	Qty.	Description	6A-352B-25
1	1	Anvil-Driving	16028
2	1	Anvil & Holder Assembly (Inc. #1)	19946
3	1	Collet	20502
4	1	Jaw Assembly (Inc. 5 & 6)	30633-A2
5	1	Super Grip Jaw Assembly	30633-CS
6	1	Spring	50517
7	1	Adapter	70501

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.