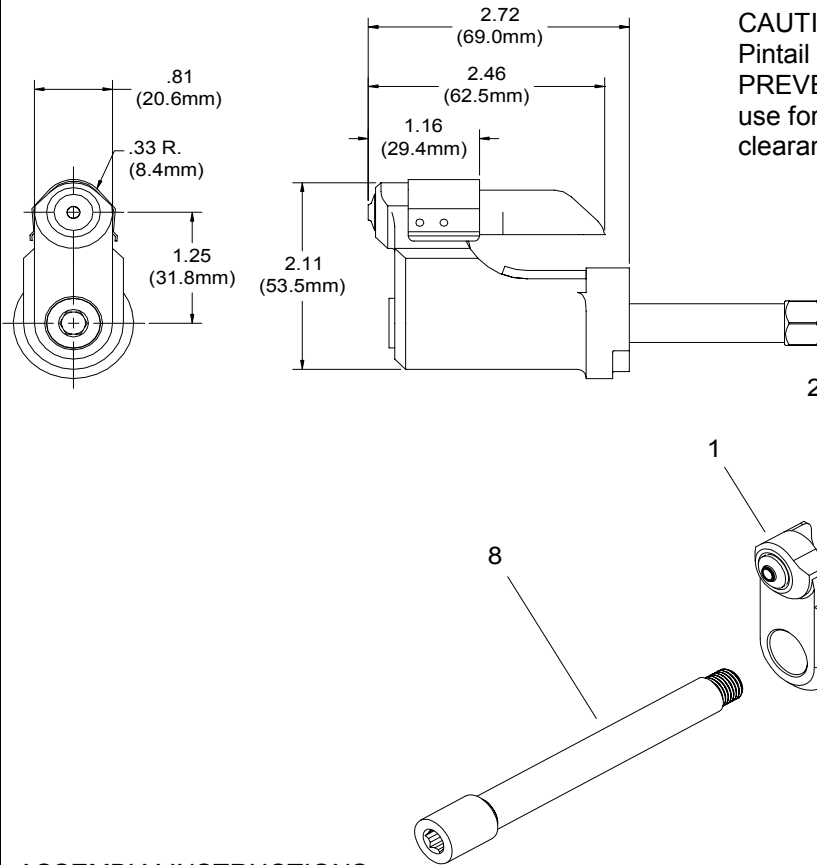


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!

WARNING:
DO NOT REMOVE - PINCH POINT

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

4/11 REV. 7/13

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

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Type: Self-Releasing			Fastener: NAS1398A / NAS1399A NAS1768 / NAS1769	Recommended Tool: GB204A		
1/8, 5/32, 3/16 & 1/4 Ø				Alternate Tools: *GB752, **GB745, *GB722		
Ref. No.	Qty.	Description	4A- 204D-27OS	5A- 204D-27OS	6A- 204D-27OS	SMLS08- 204D-27OS
1	1	Anvil Insert	10427	10560	10657	10868
2	1	Anvil Assembly	19912	19913	19914	10978
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722	20722	20722	20722
5	1	Super Grip Jaw Assembly	30425-S7	30545-S8	30656-S10	30864-S15
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71116	71116	71116	71116
9	1	Nut	71114	71114	71114	71114
10	1	Cap	70571	70571	70571	70571