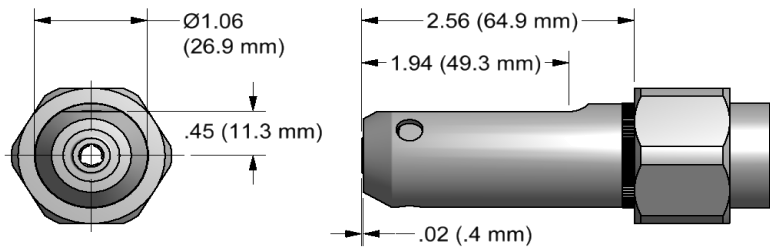
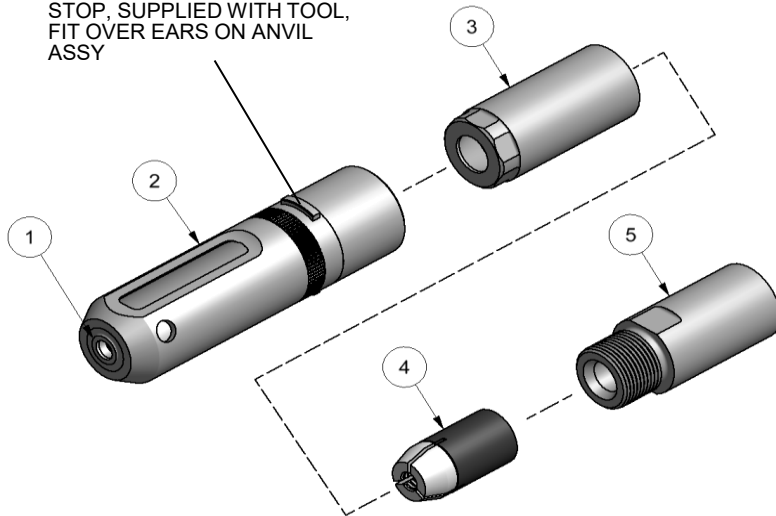


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. Tighten collet (3) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.

C. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Drop super grip jaw assy (4) into collet (3).

2. Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 7/8" wrench on collet (3) and 13/16" on extension-collet (5).

3. Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 13/16" wrench on extension-collet (5) and hex key in rear of piston on tool.

4. Slide anvil assy (2) over assembled collet (3) and extension-collet (5).

5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Rev 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB756	
Non Self-Releasing 5/16" & 3/8" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description	UBB10-756-28	UBB12-756-28
1	1	Anvil Insert	11057	11254
2	1	Anvil Assembly (Includes #1)	13383	12243
3	1	Collet	21103	21103
4	1	Super-Grip Jaw Assembly	31029-S2	31224-S2
5	1	Extension-Collet	71219	71219

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.