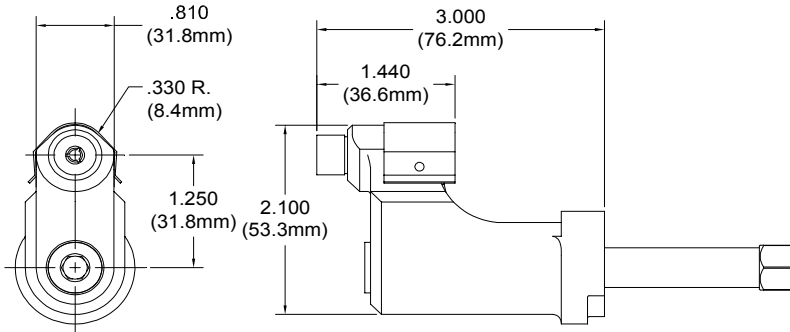
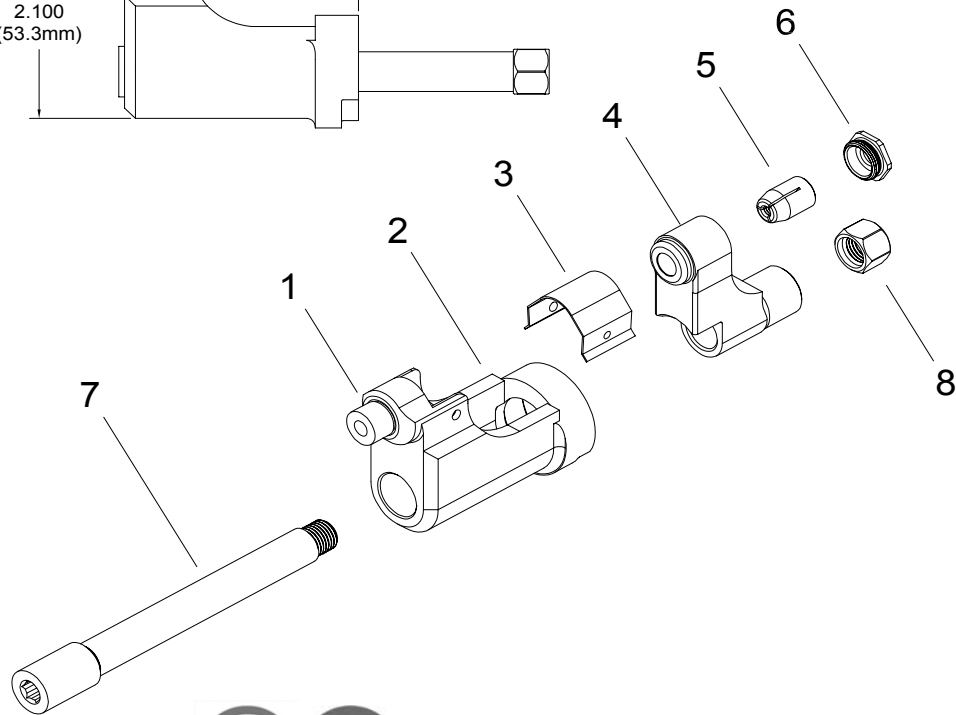


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.

*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 712154 stroke limiter.

8/05 Rev. 3/06

Covered Under Patent No. 5,371,933

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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Clinton Twp. MI 48038 (586) 226-1505 Fax
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 8-32 & 10-32 Ø		Grounding Stud		GBP204A	
				Alternate Tools: *GBP752F, **GBP745D & ***GBP731	
Ref. No.	Qty.	Description	GS8-204C-320S	GS10-204C-320S	
1	1	Anvil Insert	18847	11049	
2	1	Anvil & Holder Assembly	13393	19922	
3	1	Guard	60426	60426	
4	1	Collet	20722	20722	
5	1	Super-Grip Jaw Assembly	30545-S5	30656-S4	
6	1	Cap	70647	70647	
7	1	Drawbar	71116	71116	
8	1	Nut	71114	71114	