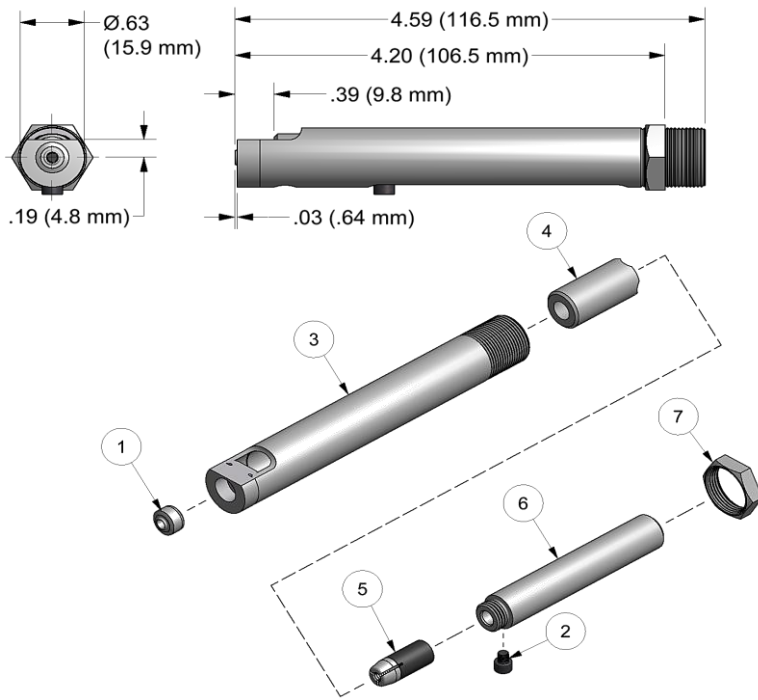


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow step 6 to attach to tool.
- Place super grip jaw assy (5) into rear of collet (4). (Note directions in exploded view).
 - Thread assembled collet (4) to drawbolt (6) and hand tighten.
 - Slide assembled collet (4) and drawbolt (6) into anvil holder (3). Align threaded hole in drawbolt (6) with slot in anvil holder (3).
 - Insert screw (2) into threaded hole on drawbolt (6) and tighten.
 - Place anvil-insert (1) in anvil holder.
 - Thread drawbolt (6) to piston on tool and thread anvil holder (3) into tool. Tighten jam nut (7) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



Effective FOD Control (foreign object damage/debris). Install catcher bag on the front of the riveter to catch spent pintail stems. Place nose assembly through grommet on catcher bag and easily fasten catcher bag to tool using the Velcro strap. Features an easily emptied zippered pouch.

Use catcher bag 715610 for XX-715-43 straight nose assemblies

Catcher bag sold separately



7/07 REV. 10/25

*Requires 730715 adapter.
**These tools for 3/16" Ø Self-Plugging aluminum maximum.

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Type: Non Self-Releasing			NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Recommended Tool: **GB715	
1/8", 5/32" & 3/16" Ø				Alternate Tools: **GB51 & *GB722	
Ref. No.	Qty.	Description	SMLS04- 715B-43	SMLS05- 715B-43	SMLS06- 715B-43
1	1	Anvil Insert	10470	10561	16682
2	1	Screw	70303	70303	70303
3	1	Anvil & Holder Assy (Incl. #1)	10357	10358	10359
4	1	Collet	20301	20301	20301
5	1	Super Grip Jaw Assembly	30418-S	30529-S	30633-S2
6	1	Drawbolt	70301	70301	70301
7	1	Locknut	70411	70411	70411

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.