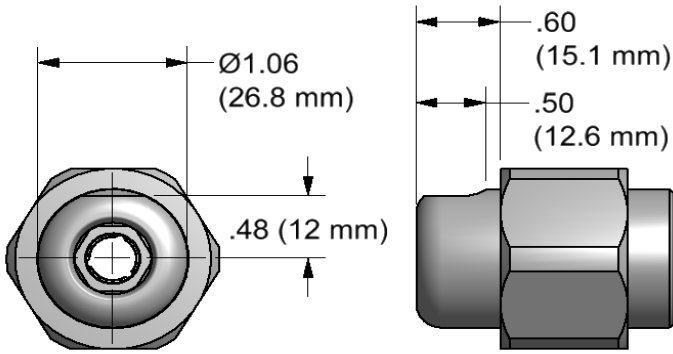


NOSE ASSEMBLY DATA SHEET



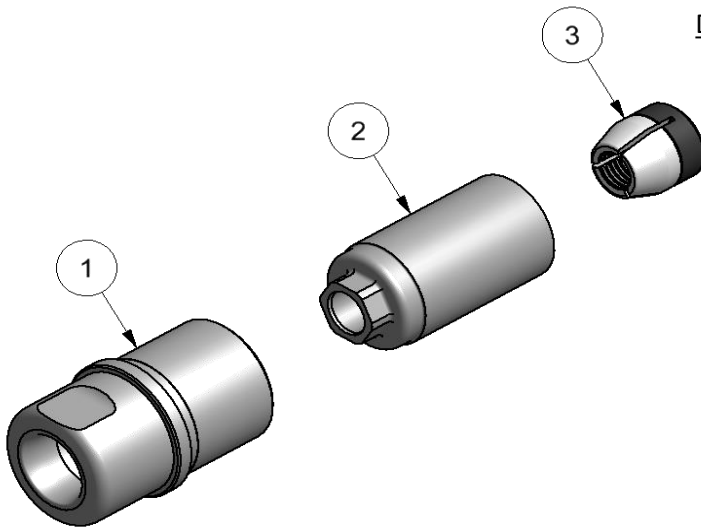
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
1. Insert super grip jaw assy (3) into rear of collet (2).
2. Thread collet (2) to piston on tool using flats provided and hex in rear of piston.
3. Slide anvil assembly (1) over collet (2).
4. Slide retaining nut over ears on anvil (see exploded view) and tighten to tool. (Note: retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



12/22 REV 9/25



*GB745 not recommended for C120L lockbolts.

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Type:		Fasteners:	Recommended Tools: GB756
Non Self-Releasing 3/8 Ø		Commercial Lockbolt C6L®, Avdelok®	Alternate Tools: *GB745 & GB2581(A)
Ref. No.	Qty.	Description	LB12-756-06
1	1	Anvil Assembly	11284
2	1	Collet	21264
3	1	Super-Grip Jaw Assembly	31226-S6

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