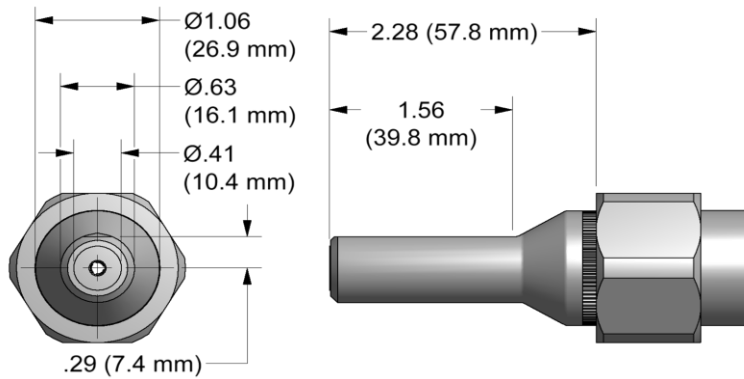
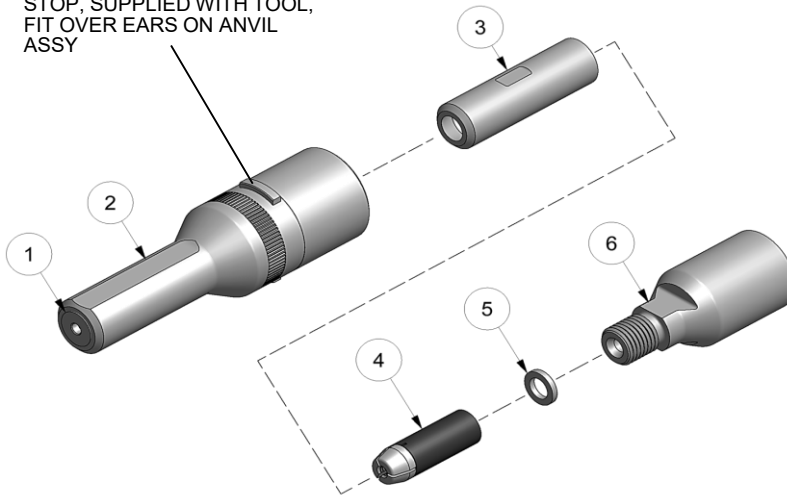


# NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (6) to 80-100 IN-LB torque.
  - If nose assy is assembled as it is when purchased new, follow steps 4-5 to attach to tool.
- Set extension-collet (6) on a flat even surface with threads facing upward.
  - Place spacer (5) on top of extension-collet (6) then place super grip jaw assy (4) on top of spacer (5).
  - Slide collet (3) over super grip jaw assy (4) and thread collet (3) to extension collet (6). Tighten parts using flats provided.
  - Thread assembled collet (3) and extension-collet (6) to piston on tool using flats provided and hex in rear of piston on tool.
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

1/20 REV 10/25



\*Anvil Assembly includes 35308 retainer.

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| Type:                         |      | Fasteners:                                                                                                                                                               | Recommended Tool:                     |
|-------------------------------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| Non Self-Releasing<br>5/32" Ø |      | MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®, BACB30YY, YU, & YT,<br>CR7000 SERIES<br>BLIND BOLT (SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | <b>GB745</b>                          |
|                               |      |                                                                                                                                                                          | Alternate Tools:<br>GB756 & GB2581(A) |
| Ref. No.                      | Qty. | Description                                                                                                                                                              | UBB05-745C-23                         |
| 1                             | 1    | Anvil-Driving                                                                                                                                                            | 15598                                 |
| 2                             | 1    | Anvil & Holder Assembly                                                                                                                                                  | 13025                                 |
| 3                             | 1    | Collet                                                                                                                                                                   | 20727                                 |
| 4                             | 1    | Super-Grip Jaw Assembly                                                                                                                                                  | 30544-S                               |
| 5                             | 1    | Spacer                                                                                                                                                                   | 70572                                 |
| 6                             | 1    | Extension-Collet                                                                                                                                                         | 70552                                 |

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