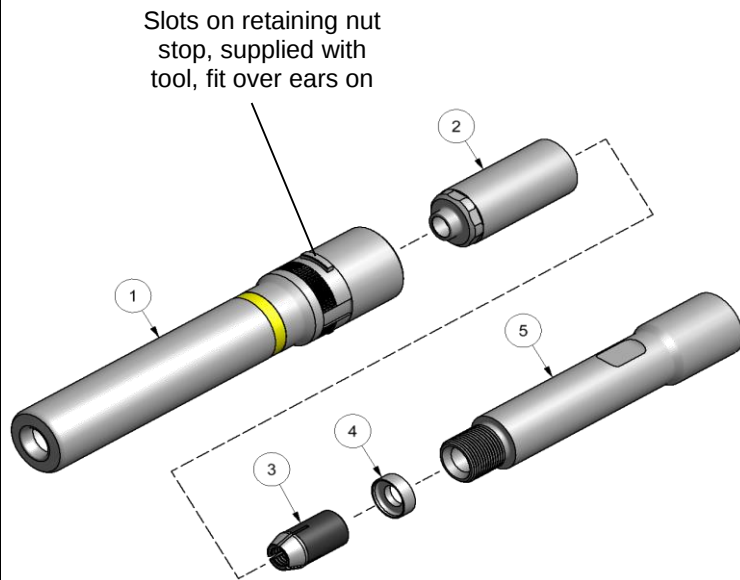
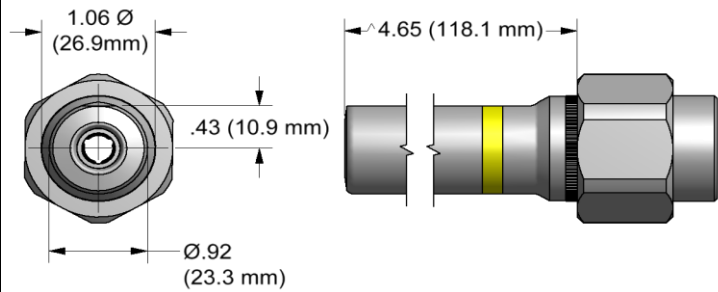


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place locator (4) on rear of super grip jaw assy (3). Insert super grip jaw assy (3) with locator (4) into rear of collet (2). (Note directions in exploded view).
 - Thread collet (2) to extension-collet (5). Snug tighten assembled parts using 3/4" wrench on collet (2) and 11/16" on extension-collet (5).
 - Thread assembled collet (2) and extension-collet (5) onto piston assy on tool and snug with 3/4" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (5).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

- *Anvil Assembly includes 35308 retainer.
- **Yellow band designates nose assemblies for lightweight GP® fasteners

REV 3/25

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/16" Ø		LGP® Lockbolts ASNA2391-5 ASNA2392-5	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	LGP10-2581-48
1	1	Anvil	11021
2	1	Collet	21018
3	1	Super-Grip Jaw Assembly	31022-S1
4	1	Locator	61001
5	1	Extension-Collet	71021

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