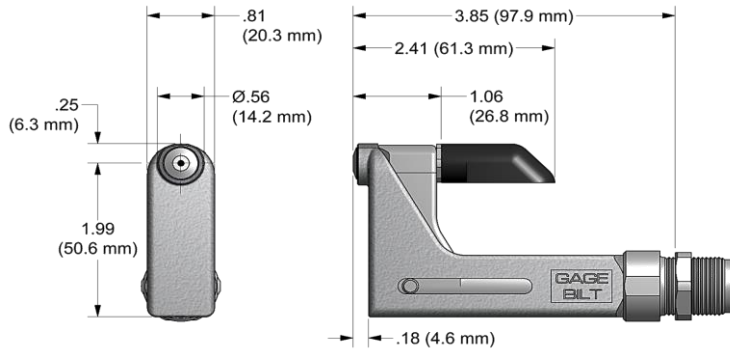


NOSE ASSEMBLY DATA SHEET



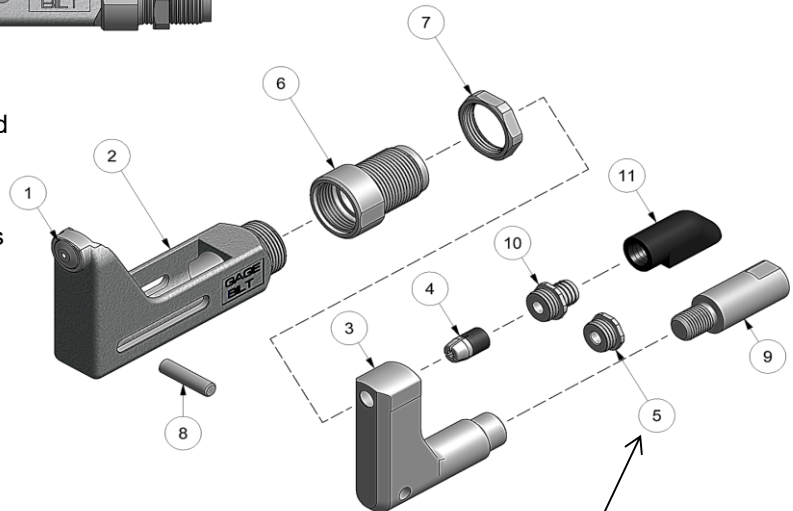
CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly. SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw adapter-collet (9) onto piston of tool. Screw anvil adapter (6) into nose fitting of tool. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock locknut (70104) against face of adapter.

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



Cap (5) is used for closed access applications only or when clearance is an issue.



10/17 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB704
Non Self-Releasing 3/32" Ø		NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR		
Ref. No.	Qty.	Description	3C-704A-400S	
1	1	Anvil Insert	13002	
2	1	Anvil & Holder Assembly (Incl. #1)	13013	
3	1	Collet	20914	
4	1	Super Grip Jaw Assembly	30314-S2	
5	1	Cap	60428	
6	1	Anvil Adapter	70347	
7	1	Lock Nut	70104	
8	1	Pin	70468	
9	1	Adapter-Collet	70473	
10	1	Barbed Retainer	60440	
11	1	Deflector	61107	

LOCTITE® IS A REGISTERED TRADEMARK OF HENKEL CORPORATION.