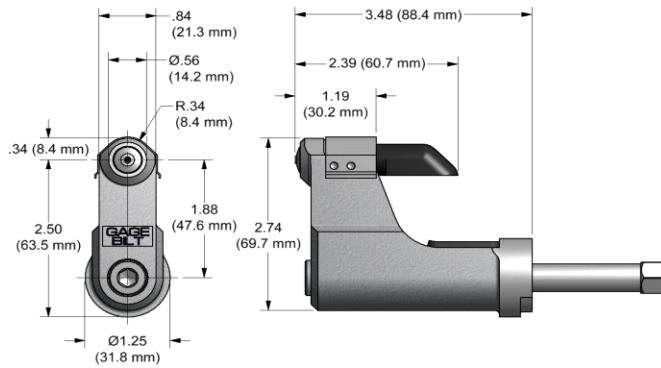
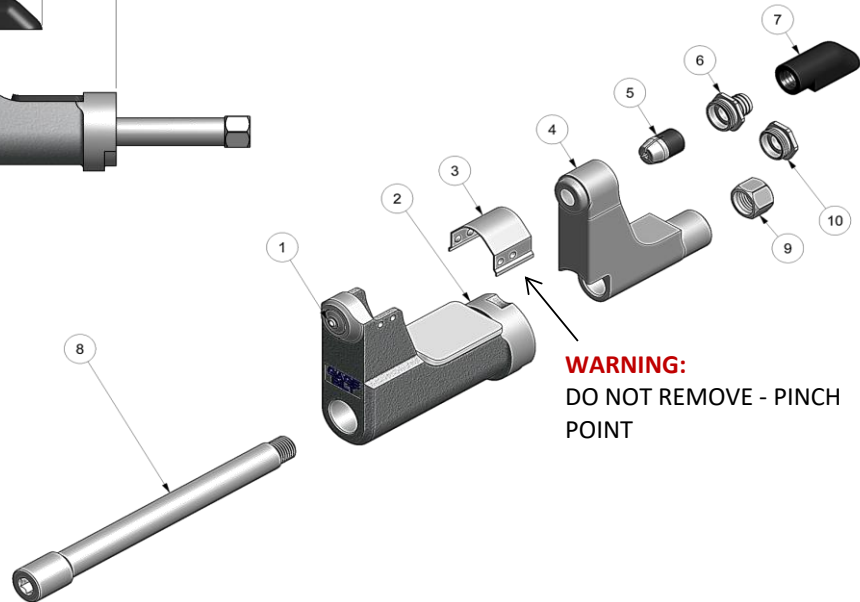


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

1/11 REV. 10/25

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Type:		Fasteners:		Recommended Tool: GB204(A)		
Non Self-Releasing 1/8", 5/32", 3/16" & 1/4" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		Alternate Tools: *GB752, **GB745 & *GB722		
Ref. No.	Qty.	Description	SMLS04- 204D-37OS	SMLS05- 204D-37OS	SMLS06- 204D-37OS	SMLS08- 204D-37OS
1	1	Anvil Insert	10485	15596	16023	10868
2	1	Anvil Assembly (Inc. #1)	10966	10967	10968	10969
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20723	20723	20723	20723
5	1	Super-Grip Jaw Assembly	30425-S7	30545-S8	30656-S10	30864-S15
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71117	71117	71117	71117
9	1	Nut	71114	71114	71114	71114
10	1	Cap	70571	70571	70571	70571

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