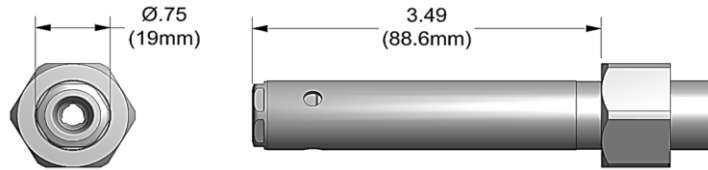


NOSE ASSEMBLY DATA SHEET



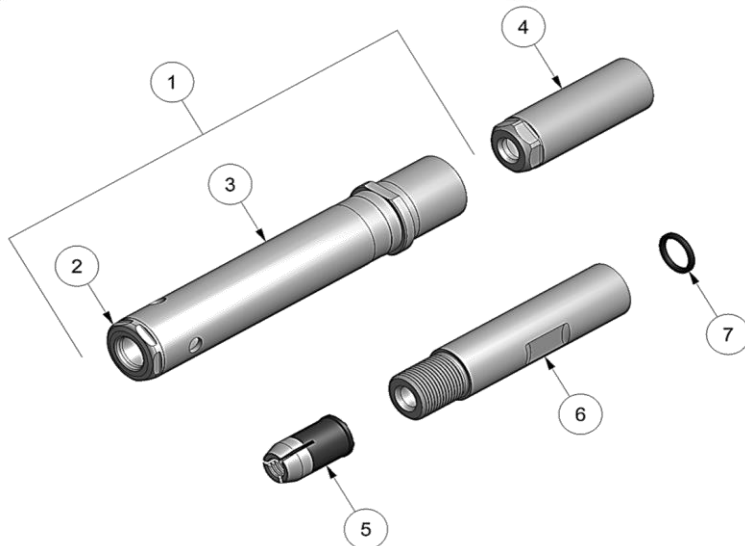
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet extension (6) to piston on tool 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (5) into rear of collet (4).
 - Thread collet (4) to extension-collet (6) and tighten using flats provided.
 - Thread assembled collet (4) and extension-collet (6) onto piston of tool and tighten using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (1) over collet (4).
 - Slide retaining nut from tool (retaining nut stop not used on this nose assembly) over anvil & holder assembly (1) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



6/15 REV 9/25

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	GB713
			Alternate Tool: GB722 & GB2480(A)
Ref. No.	Qty.	Description	MG08-722-34
1	1	Anvil & Holder Assembly	18015
2	1	Anvil	18872
3	1	Holder	12241-11
4	1	Collet	20841
5	1	Super-Grip Jaw Assembly	30860-S
6	1	Extension- Collet	70673
7	1	O'Ring	400778

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