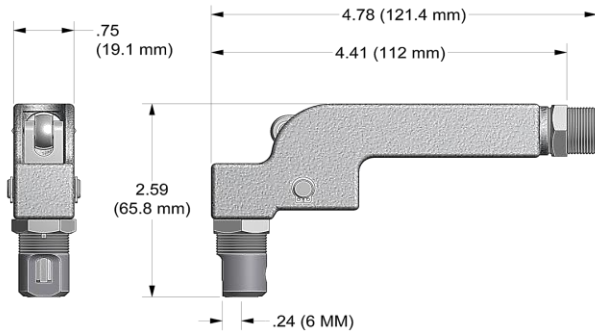


NOSE ASSEMBLY DATA SHEET



CAUTION:

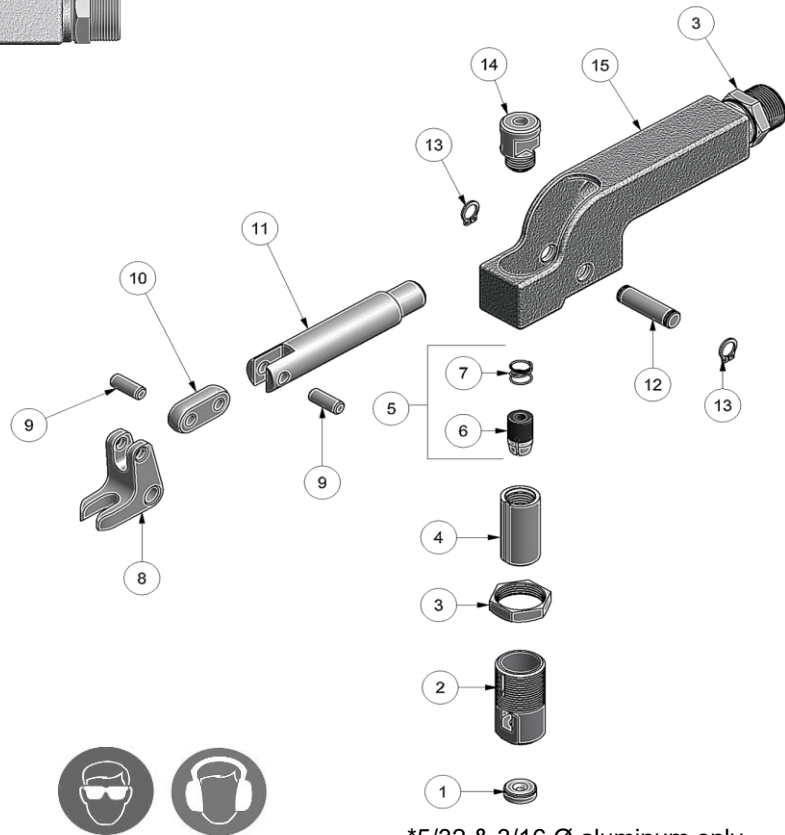
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

Attachment Instructions

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

Using your index finger press the 70309 closer cap completely down into the nose assembly. While continuing to hold the closer cap down, thread the nose assembly completely onto tool. Position nose assembly to the desired position and lock in place using 70411 locknut.

- Consult Gage Bilt for all other alternative tool options.



*5/32 & 3/16 Ø aluminum only

8/06 Rev 10/25

GAGE BILT
MADE in USA

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Type:
Single Action Non Self-Releasing

NAS1900 S & U SERIES
UNIMATIC® BLIND RIVET
(SINGLE ACTION)
WITH DRIVE WASHER

Recommended Tool:
*GB715

1/8, 5/32 & 3/16 Ø

Alternate Tools:
*GB51

Ref. No.	Qty.	Description	UBR04-715B-44RA	*UBR05-715B-44RA	*UBR06-715B-44RA
1	1	Insert	10486	15598	16025
2	1	Holder-Anvil	10786	10786	10786
3	2	Locknut	70411	70411	70411
4	1	Collet	20401	20401	20401
5	1	Jaw Assy (Inc. 6 & 7)	30418-A1	30529-A1	30633-A1
6	1	Super Grip Jaw Assy	30418-S6	30529-S5	30633-S14
7	1	Spring	50306	50306	50306
8	1	Pivot	70304	70304	70304
9	2	Link Pin	70305	70305	70305
10	1	Link	70306	70306	70306
11	1	Drawbolt	70307	70307	70307
12	1	Pivot Pin	70308	70308	70308
13	2	Retaining Ring	400987	400987	400987
14	1	Closer Cap	70309	70309	70309
15	1	Housing	10338	10338	10338

UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.