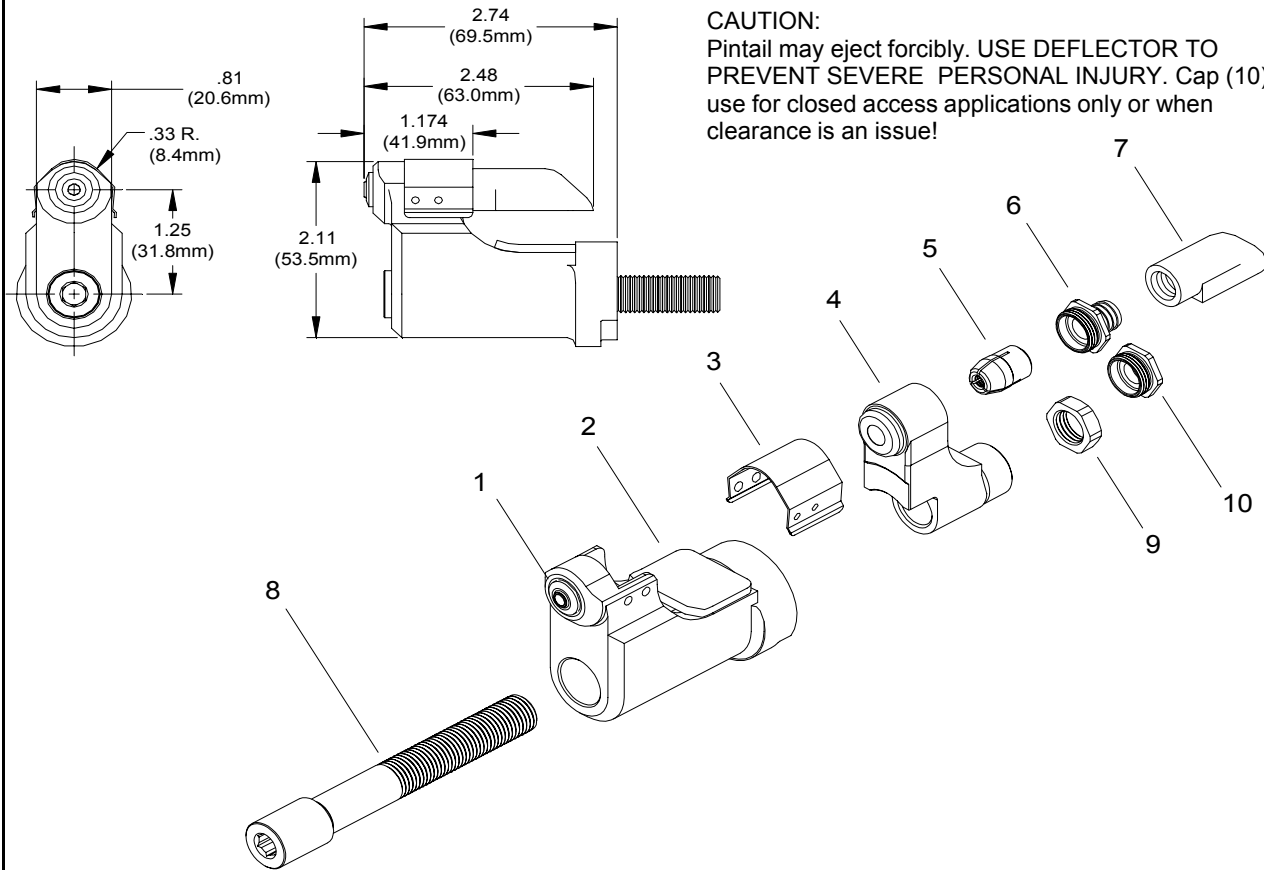


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

On front of GB206A-375 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar and lock against collet. Screw draw bar into piston until it stops. Replace screw and stop on tool.

*Use Adapter No. 751206.

**Use Adapter No. 353206.

4/11 REV. 9/12

GAGE BILT

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Type:		Fasteners:		Recommended Tool: GB206A-375		
Non Self-Releasing 1/8", 5/32", 3/16" & 1/4" Ø		BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER NAS1900 S & U SERIES		Alternate Tools: *GB752, **GB745 & *GB722		
Ref. No.	Qty.	Description	SMLS04-206G-27OS	SMLS05-206G-27OS	SMLS06-206G-27OS	SMLS08-206G-27OS
1	1	Anvil Insert	10426	10563	10684	10868
2	1	Anvil Assembly (Inc. #1)	10975	10976	10977	10978
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722-1	20722-1	20722-1	20722-1
5	1	Super-Grip Jaw Assembly	30425-S7	30545-S8	30656-S10	30864-S15
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71120	71120	71120	71120
9	1	Nut	70546	70546	70546	70546
10	1	Cap	70571	70571	70571	70571