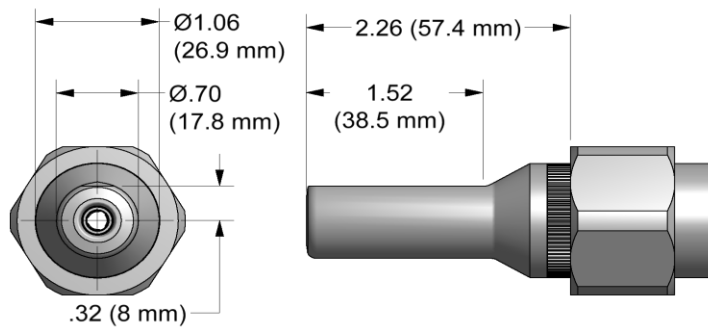


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all thread and allow it to set 20 minutes prior to assembly.
- Tighten collet assy (2) and extension-collet (7) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 5-6 to attach to tool.

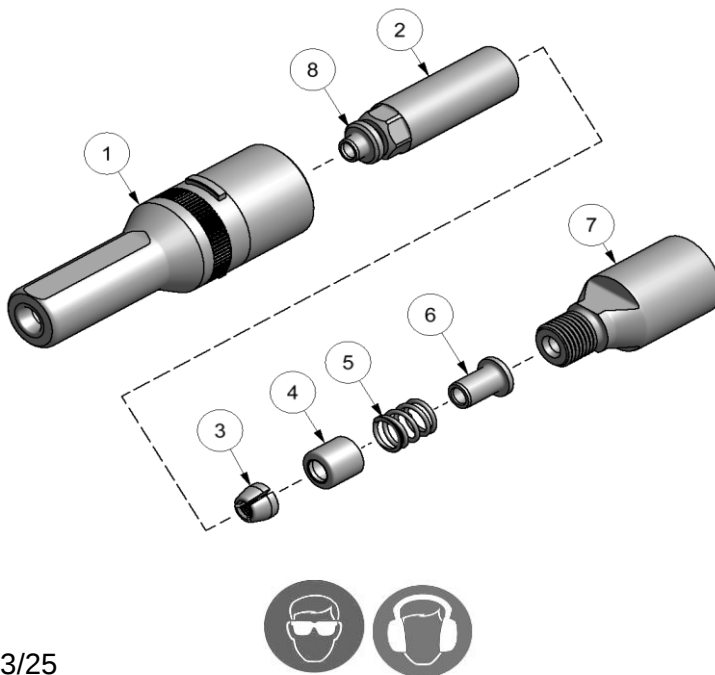
- Place extension-collet (7) on a table with threads facing upward.
- Slide spring (5) over sleeve (6) then place follower (4) onto opposite end of spring (5).
- Stack assembled follower (4), spring (5) and sleeve (6) onto standing extension-collet (7).

Place jaw set (3) onto top of follower (4). (See exploded view).

- Slide collet assy (2) over stacked assembly and hand tighten. Tighten assembled collet (2) to extension-collet (7) using flats provided per note "B" above and hex key in front of extension.
- Thread assembled collet (2) and extension-collet (7) to piston on tool using flats provided and hex key in rear of piston on tool.
- Slide retaining nut over ears on anvil (1) (**Note: retaining nut stop not used on self releasing nose assemblies**) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



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*Anvil Assembly includes 35308

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Type:		Fasteners:	Recommended Tool:
Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type C6L® and GP® Lockbolts	GB731
Ref. No.	Qty.	Description	NAS06-353C-23
1	1	Anvil Assembly	16606
2	1	Collet Assembly (Includes #8)	26610
3	1	Chuck Jaw Set	30654-1
4	1	Follower	40643
5	1	Spring	50621
6	1	Sleeve	60614
7	1	Extension-Collet	70635
8	1	Release & Ejector	80620

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