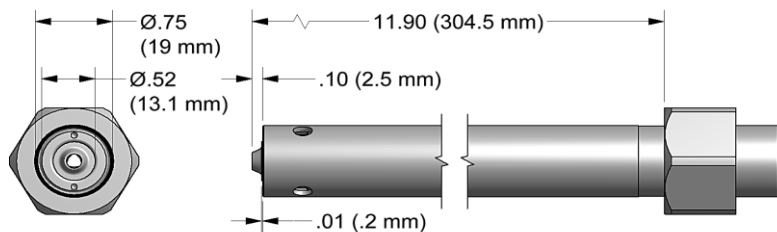


NOSE ASSEMBLY DATA SHEET



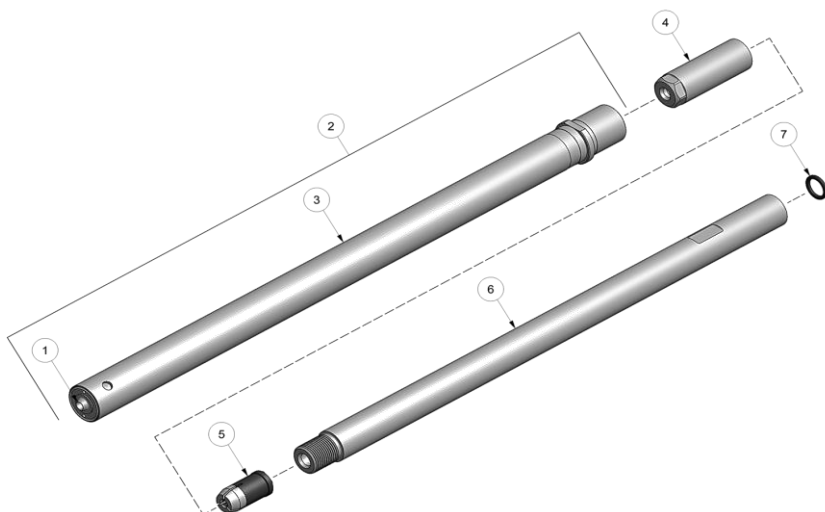
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (4) and extension-collet (6) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (5) into rear of collet (4). (Note direction in exploded view).
 - Thread collet (4) to extension-collet (6) using flats provided. Insert o-ring (7) into rear of extension-collet (6).
 - Thread assembled collet (4) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston on tool.
 - Slide anvil & holder assembly (2) over collet (4).
 - Slide retaining nut over ears on anvil (note: retaining nut stop not used on this nose assy) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



6/19 REV 11/25

*RECOMMENDED FOR MAINTENANCE APPLICATIONS ONLY.

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Type:		Fasteners:	Recommended Tool: GB722
Non Self-Releasing 3/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	SB06-722-120
1	1	Anvil-Driving	16024
2	1	Anvil & Holder Assembly (Includes #1)	17019
3	1	Anvil Holder Assembly	17018
4	1	Collet	20636
5	1	Super-Grip Jaw Assembly	30672-CS
6	1	Extension-Collet	70872
7	1	O'ring	400778

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