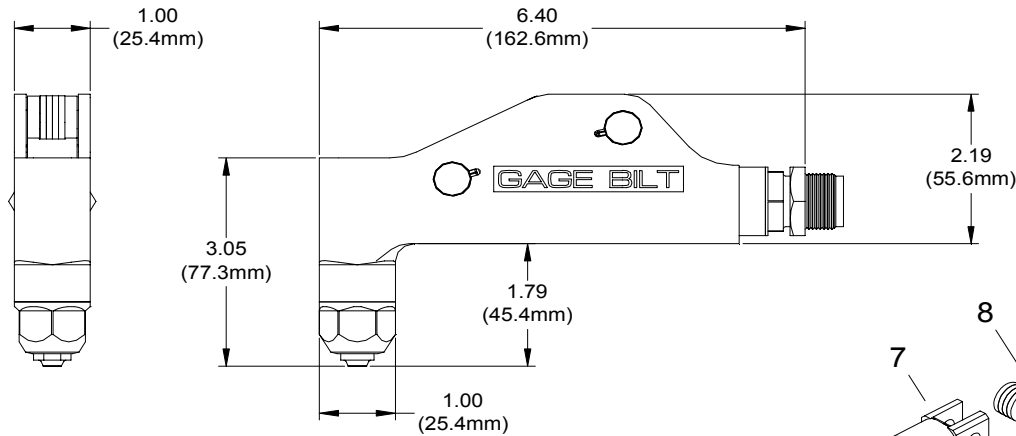


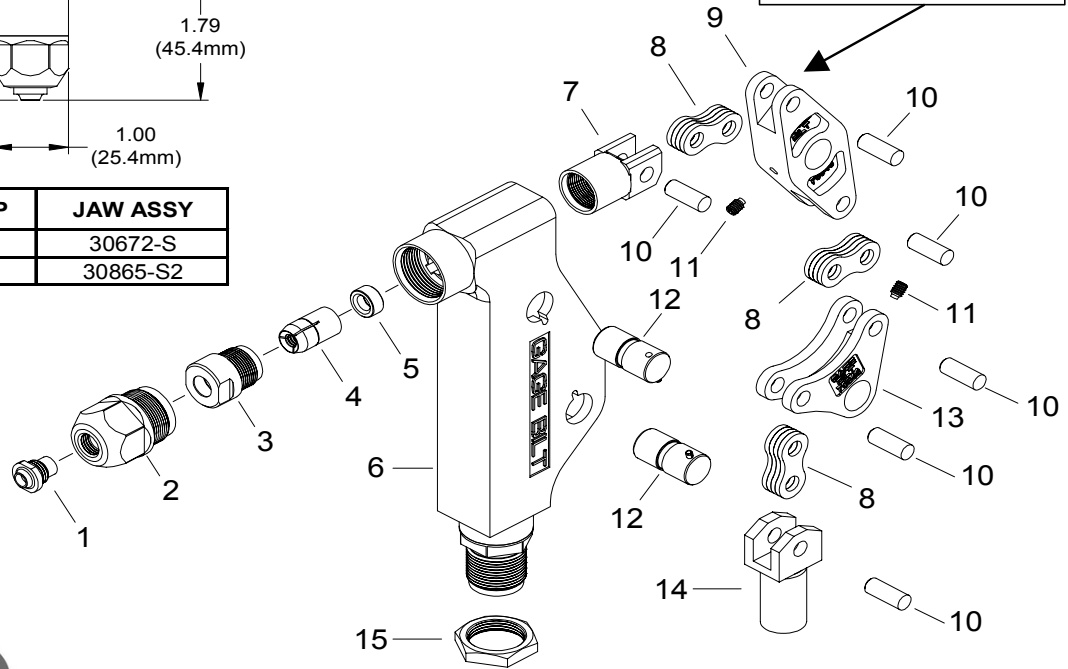
NOSE ASSEMBLY DATA SHEET



WHEN MOUNTING ON RIVETER:

Press & Hold in direction shown.

NOSE ASSY	NOSE TIP	JAW ASSY
SB06-744-58RA	16660	30672-S
SB08-744-58RA	18886	30865-S2



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GAGE BILT

MADE IN U.S.A.

GAGE BILT Inc

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail: solutions@gagebilt.com / www.gagebilt.com

MOUNTING INSTRUCTIONS

Attach riveter to air source for correct piston positioning. Push the drawbolt assembly forward (see above), before mounting. While holding drawbolt in a forward position, thread the nose assembly onto the riveter, making sure that both internal and external threads are connected. Use the jam-nut to lock the pulling head in position. Cycle the tool to make sure it is functional.

DISASSEMBLY AND ASSEMBLY

Disassembly:

Loosen and remove sleeve (2) from frame assy(6). Unscrew collet (3) which contains jaws (4), and spacer (5) from collet bolt (7).

Remove 2 set screws (11) and push out 2 pivot pins (12) to permit removal of linkage. Remove link pin (10) from Collet bolt (7) and links (8) to disengage from lever (9).

Remove 5 link pins (10) to disassemble lever (9), links (8), bell crank (13) and drawbolt (14).

Reassembly:

Reverse the procedure. Linkage, consisting of lever (9), links (8), bell crank (13) and drawbolt (14) should be assembled as a subassembly before inserting lever (9) into collet bolt (7). **MAKE SURE NOTCHES ON COLLET BOLT (7) ARE POINTING TOWARDS LEVER (9).** This complete subassembly may then be inserted into frame (6) and retained by pivot pins (12).

Type:		Fasteners:	Recommended Tool: GB744
Single Action 3/16" & 1/4" Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT	
Ref. No.	Qty.	Description	SB-744-58RA
1	1	Nose Tip	SEE CHART
2	1	Sleeve	13424
3	1	Collet	28827
4	1	Super Grip Jaw Assembly	SEE CHART
5	1	Spacer	60837
6	1	Frame Assy.	70840
7	1	Collet Bolt	70839
8	12	Link	70841
9	1	Lever	70843
10	6	Link Pin	70842
11	2	Set Screw	70844
12	2	Pivot Pin Assembly	70845
13	1	Bell Crank	70846
14	1	Drawbolt	70847
15	1	Jam Nut	70821