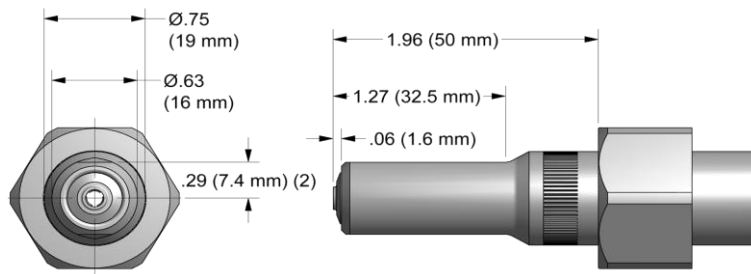


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

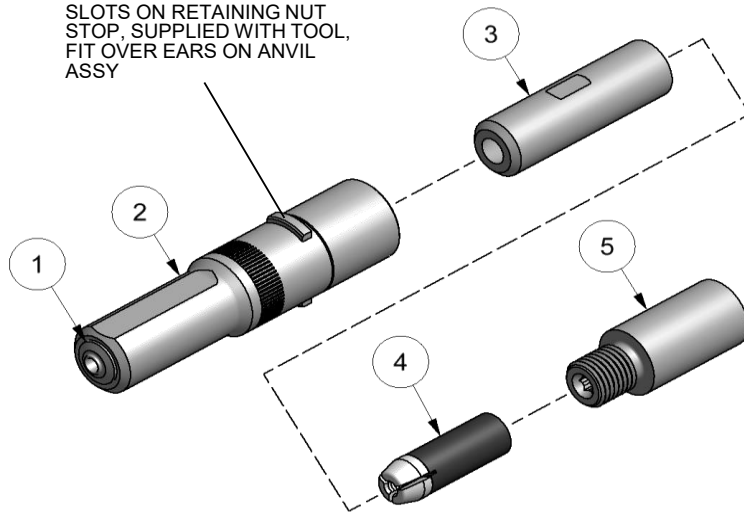
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



4/14 REV 10/25

*Anvil assembly consists of #1 and 35208 retainer.

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Type:		Fasteners:		Recommended Tool:
Non Self-Releasing 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		GB751
				Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description		SMLS06-752B-20F
1	1	Anvil Insert		16023
2	1	Anvil Assembly (Inc. #1)		12230
3	1	Collet		20717
4	1	Super-Grip Jaw Assembly		30656-S
5	1	Extension-Collet		70550

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