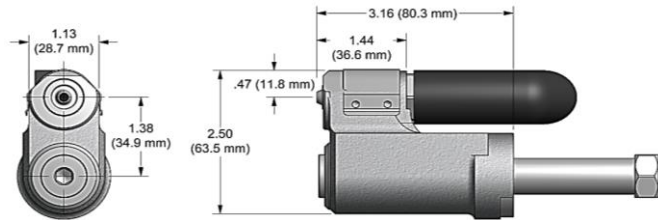


NOSE ASSEMBLY DATA SHEET

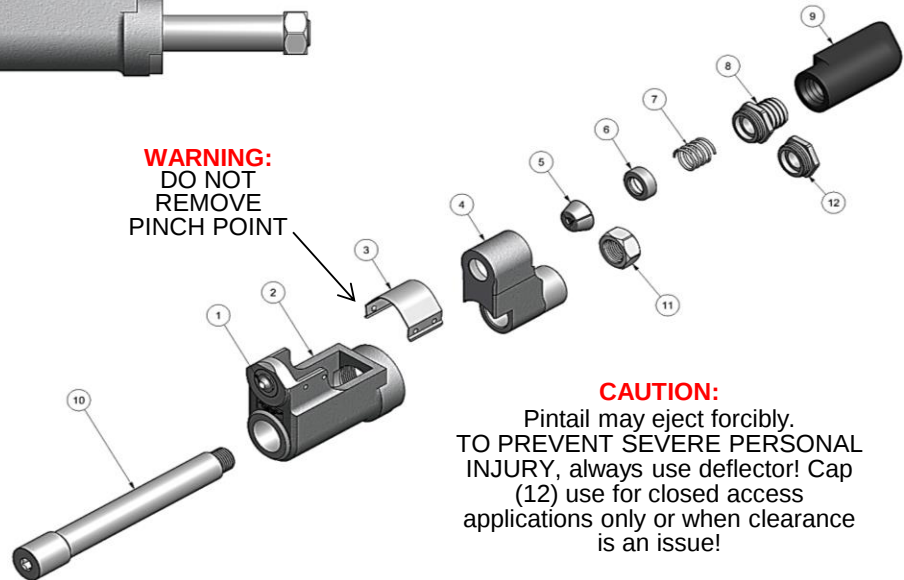


CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

WARNING:

DO NOT REMOVE PINCH POINT



CAUTION:

Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, always use deflector! Cap (12) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB205 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

*Use Adapter No. 353205.

**Use Adapter No. 353205 with 258153 stroke limiter & 258156 relief valve

***Use Adapter No. 353205 with 756153 stroke limiter.



10/06 REV 7/14

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 3/16 & 1/4 Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT		GB205(A)	
				Alternate Tools: *GB745, **GB2581 & ***GB756	
Ref. No.	Qty.	Description		SB06-205-35	SB08-205-35
1	1	Anvil - Driving		10683	10870-1
2	1	Anvil & Holder Assembly		13347	19978
3	1	Guard		61012	61012
4	1	Collet		21102	21102
5	1	Chuck Jaw Set		30658	30821
6	1	Follower		41219	41219
7	1	Spring		51102	51102
8	1	Cap		61101	61101
9	1	Deflector		752122	752122
10	1	Drawbar		71109	71109
11	1	Nut		71110	71110
12	1	Cap		61105	61105