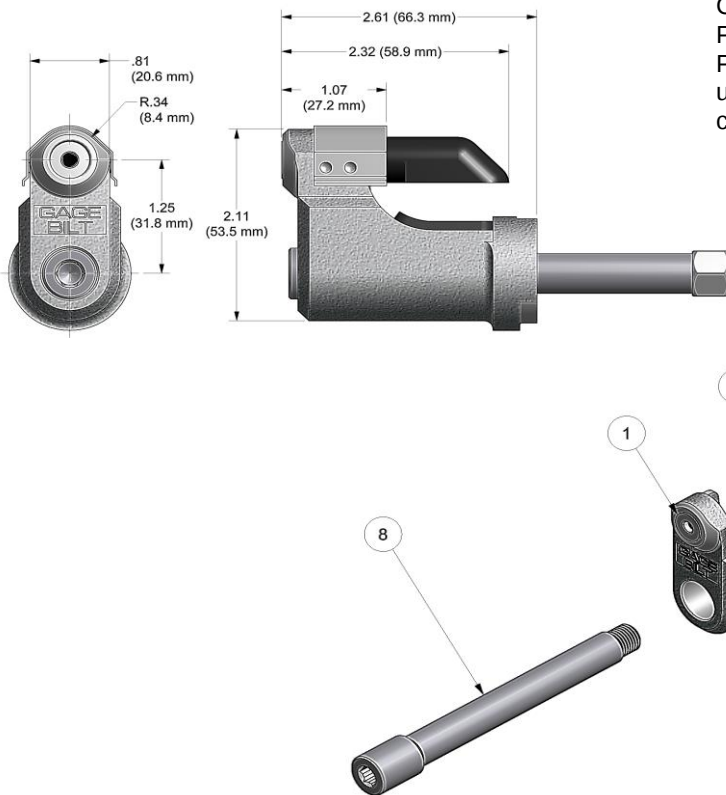


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



Rev 10/16

*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 713152 stroke limiter.

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U WITH DRIVE WASHER		GB204	
				Alternate Tools: *GB752, **GB745 & ***GB713	
Ref. No.	Qty.	Description	UBB05-204D-27OS	UBB06-204D-27OS	UBB08-204D-27OS
1	1	Anvil Insert	15598	16026	18009
2	1	Anvil Assy (Inc. #1)	13330	11320	11321
3	1	Guard	60426	60426	60426
4	1	Collet	20722	20722	20722
5	1	Super-Grip Jaw Assy	30544-S2	30655-S8	30863-S4
6	1	Barbed Retainer	70569	70569	70569
7	1	Deflector	61107	61107	61107
8	1	Drawbar	71116	71116	71116
9	1	Nut	71114	71114	71114
10	1	Cap	70571	70571	70571