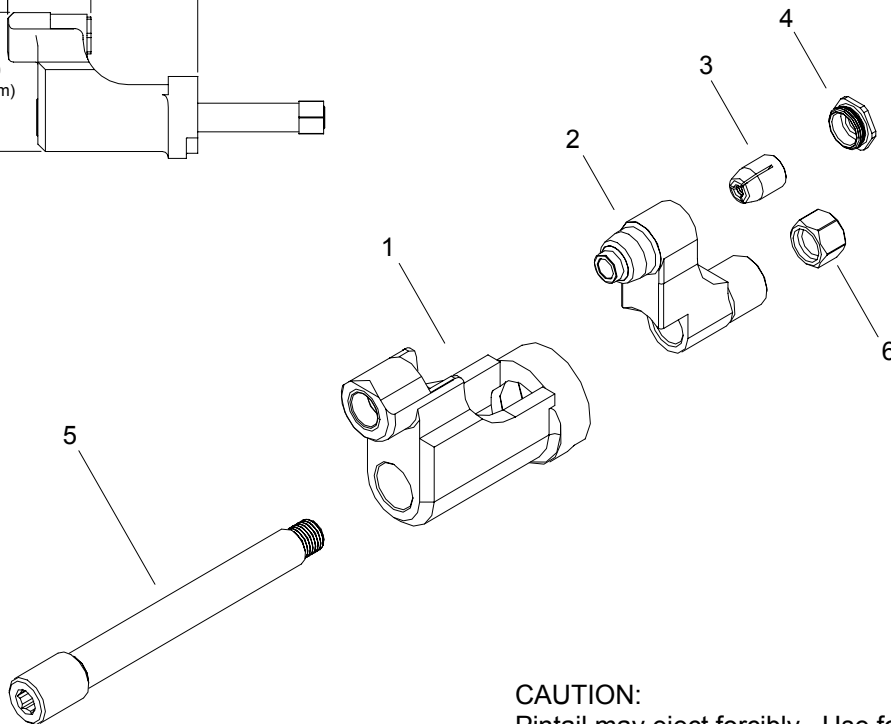
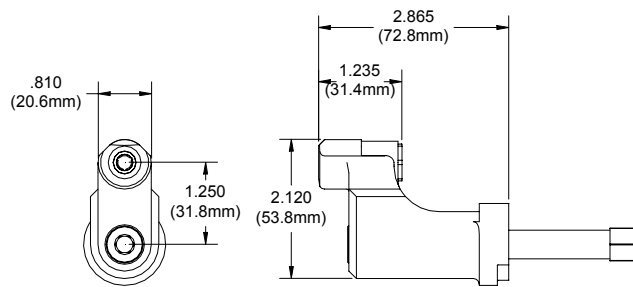


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!

ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool, remove Screw and Stop. With Draw Bar and Collet placed in the Housing, install on Tool. Using an allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

6/99 REV. 8/01
Covered Under Patent No. 5,371,933

* Use Adapter No. 352204.
** Use Adapter No. 353204 with 745152 stroke limiter.
*** Use Adapter No. 352204 with 712152 stroke limiter.

GAGE BILT

GAGE BILT PRODUCTS CORP.

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Type:		Fasteners:		Recommended Tool:	
Non Self Releasing 5/32, 3/16 & 1/4 Ø		GP®, NAS Shear and NAS Tension lockbolts		GBP204 Alt. Tools: *GBP730D **GBP745C, ***GBP712A	
Ref. No.	Qty.	Description	NAS05-204B-30OS	NAS06-204B-30OS	NAS08-204B-30OS
1	1	Anvil-Swaging	15560	16654	18841
2	1	Collet	20561	20681	28818
3	1	Super Grip Jaw Assembly	30543-S1	30654-S1	30862-S1
4	1	Cap	70647	70647	70647
5	1	Draw Bar	71116	71116	71116
6	1	Nut	71114	71114	71114

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