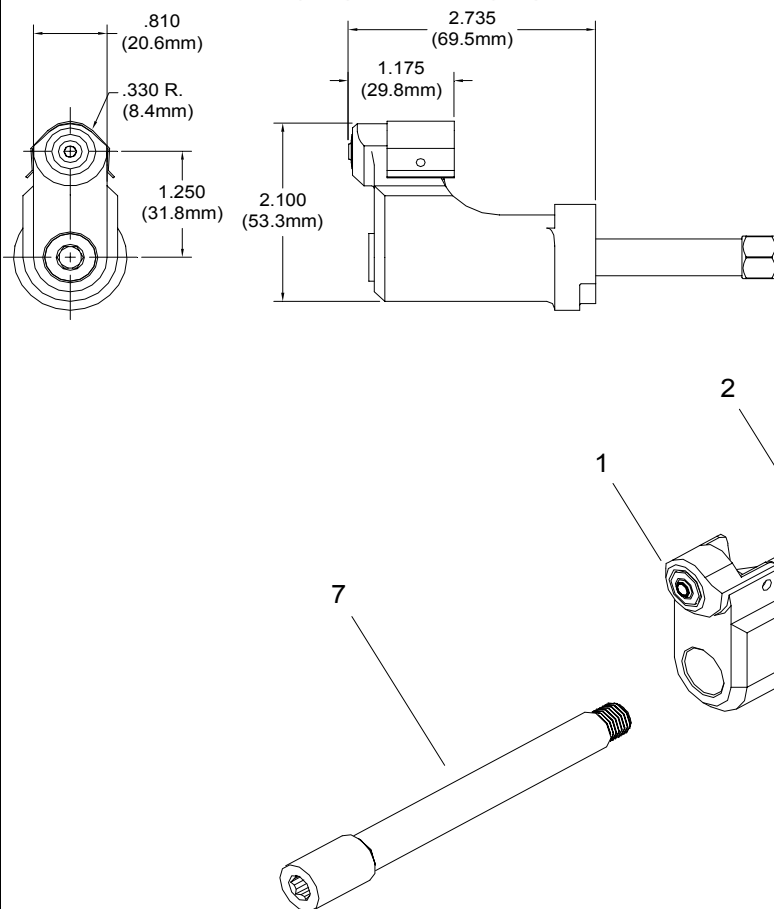


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

ASSEMBLY INSTRUCTIONS:

On front of GBP204 installation tool remove screw and stop. With collet placed in anvil, install on tool. Slide draw bar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-Tite part no. 405124 to threads on draw bar). Replace screw and stop on tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

8/05 Rev. 12/09

Covered Under Patent No. 5,371,933

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

44766 Centre Court (586) 226-1500

Clinton Twp. MI 48038 (586) 226-1505 Fax

e-mail:solutions@gagebilt.com / www.gagebilt.com

Type: Self-Releasing		Fastener: NAS1398A / NAS1399A NAS1768 / NAS1769		Recommended Tool: GBP204A		
1/8, 5/32, 3/16 & 1/4 Ø				Alternate Tools: *GBP752F, **GBP745D, *GBP722A		
Ref. No.	Qty.	Description	4A- 204C-27OS	5A- 204C-27OS	6A- 204C-27OS	SMLS08- 204C-27OS
1	1	Anvil Insert	10427	10560	10657	10868
2	1	Anvil Assembly	19912	19913	19914	10978
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722	20722	20722	20722
5	1	Super Grip Jaw Assembly	30425-S3	30545-S5	30656-S4	30864-S6
6	1	Cap	70647	70647	70647	70647
7	1	Draw Bar	71116	71116	71116	71116
8	1	Nut	71114	71114	71114	71114