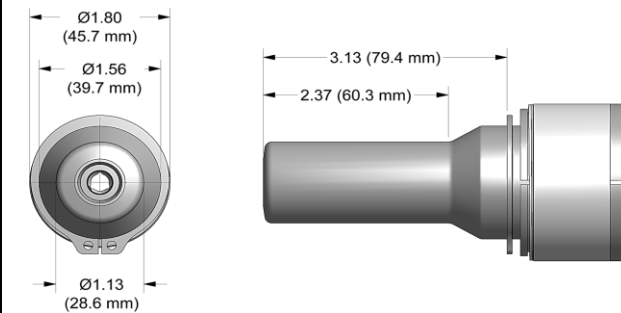
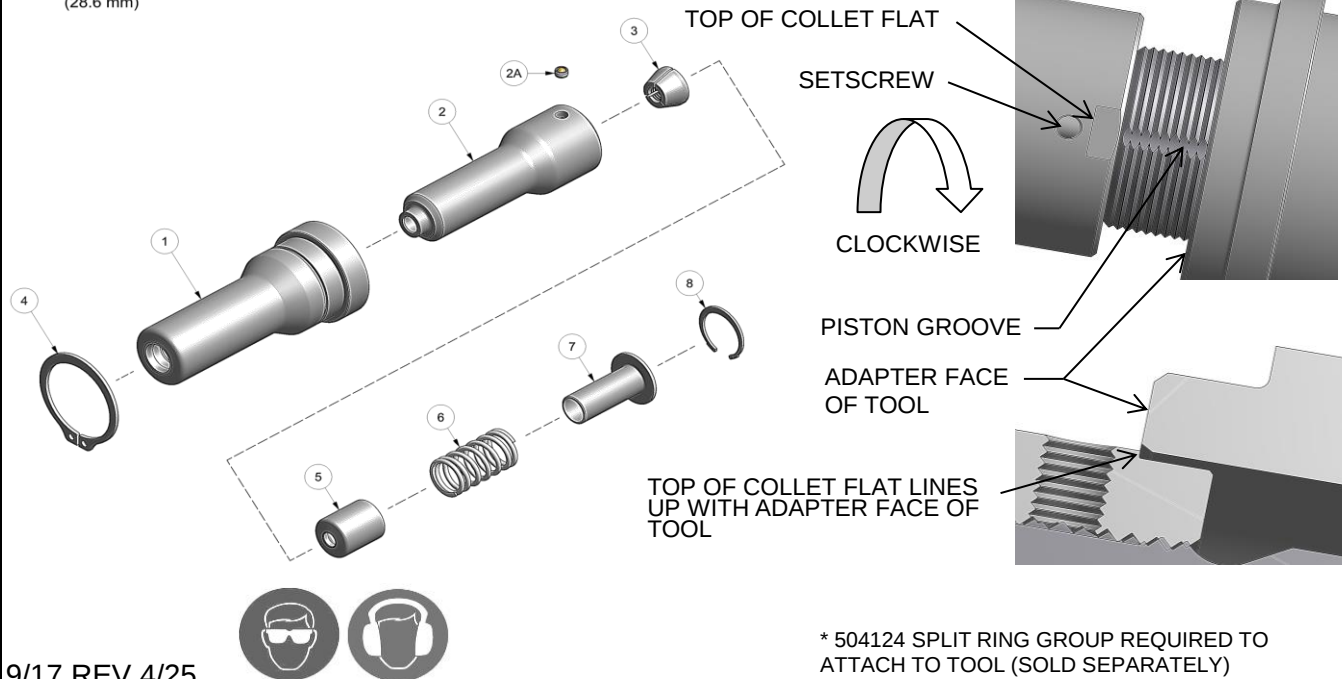


NOSE ASSEMBLY DATA SHEET



1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (2A) is not in Piston groove, continue to turn 1/4 turn clockwise, or less, until lock engages groove.
5. Tighten Set Screw on collet on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (4).



* 504124 SPLIT RING GROUP REQUIRED TO ATTACH TO TOOL (SOLD SEPARATELY)

9/17 REV 4/25

GAGE BILT
MADE in USA

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Type:		Fastener:		Recommended Tool: *GB2620PT
Non Self-Releasing 3/8 Ø		BOM®		
Ref. No.	Qty.	Description	BOM12-2620PT-31	
1	1	Anvil	11261	
2	1	Collet Assembly (Incl. #2A)	21254	
2A	1	Collet Lock Assembly	54501	
3	1	Jaw Assy	31232-1	
4	1	Retaining Ring	401017	
5	1	Follower	41205	
6	1	Spring	A-1626	
7	1	Sleeve	61226	
8	1	Retaining Ring	402259	

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