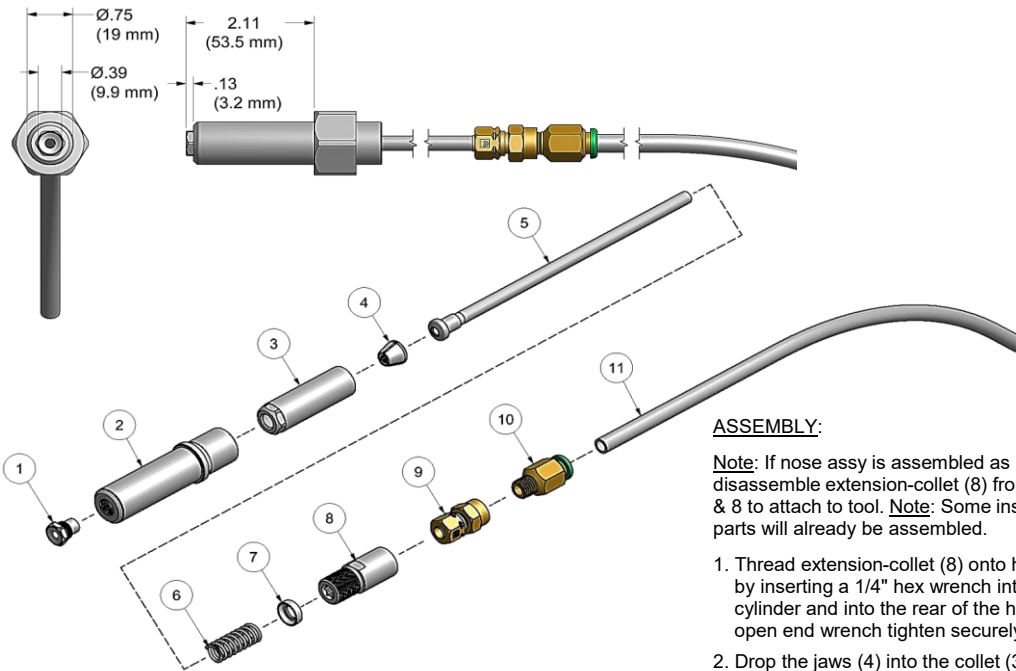


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, disassemble extension-collet (8) from collet (3) and follow steps 1 & 8 to attach to tool. **Note:** Some instructions may not apply as parts will already be assembled.

1. Thread extension-collet (8) onto head piston on tool. Secure by inserting a 1/4" hex wrench into the back of the head cylinder and into the rear of the head piston. Using a 1/2" open end wrench tighten securely using flats provided.
2. Drop the jaws (4) into the collet (3) and insert the follower assy (5) behind the jaws (4).
3. Slide spring (6) on the follower assy (5) then slide locator (7) onto follower tube (note direction in exploded view). Slide follower tube thru extension-collet (8) i.d. and into piston on tool then attach the collet (3) to the extension-collet (7) using wrench flats provided.
4. Slide anvil holder assy (2) over assembled collet (3) and extension-collet (7).
5. Slide retaining nut from tool over the anvil holder assy (2) and tighten. (Note retaining nut stop not used on this assy).
6. Slide fitting (9) onto the follower assy (5) until it bottoms out then tighten.
7. Thread push connect fitting (10) into the fitting (9) and tighten.
8. Insert evacuation tube (11) into the push connect fitting (10) until it bottoms out.

DISASSEMBLY:

Reverse assembly instructions.

2/18 REV 8/25



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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/4" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets		GB722	
				Alternate Tools: GB713 & GB2480(A)	
Ref. No.	Qty.	Description		MGL08-752A-21VT	
1	1	Nose Tip		10205	
2	1	Anvil & Holder Assembly		10942-16	
3	1	Collet		20845	
4	1	Jaw Assembly		36801	
5	1	Follower		703470	
6	1	Spring		50802	
7	1	Locator		60810	
8	1	Extension-Collet		70823-2	
9	1	Fitting		A-521	
10	1	Push Connect Fitting		A-500	
11	1	Evacuation Tube		703632	

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