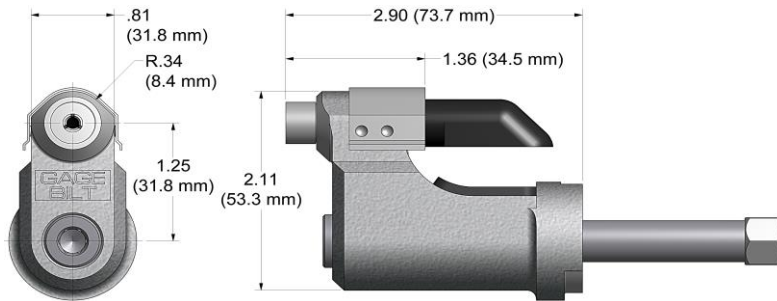
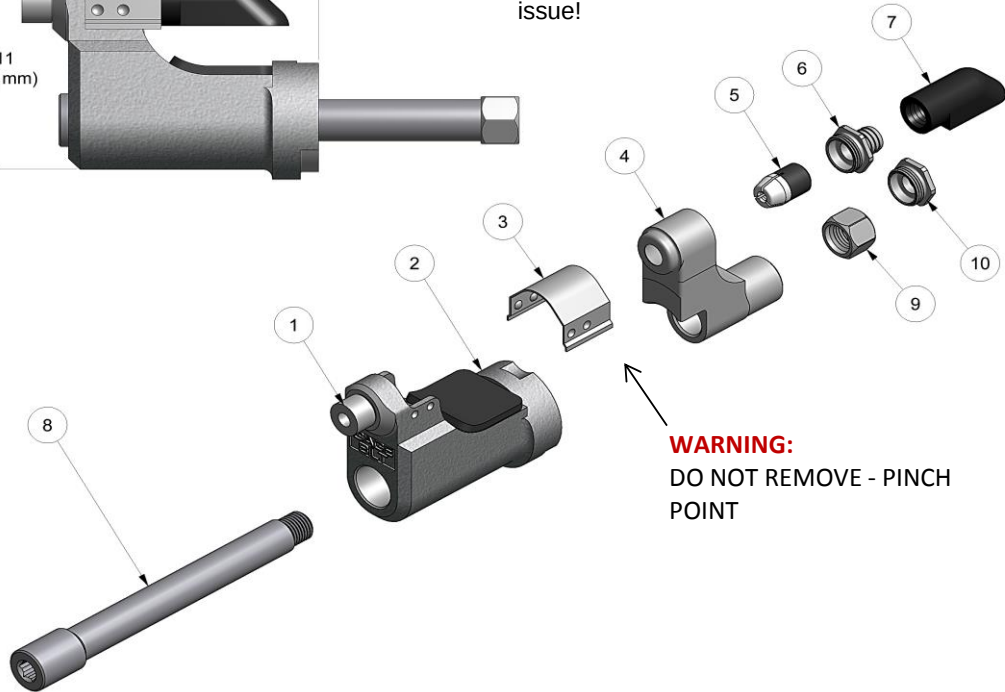


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

1/11 REV. 2/15

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204

**Use Adapter No. 353204

GAGE BILT

MADE IN U.S.A.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 10-32 Ø		Grounding Stud	GB204(A)
			Alternate Tools: *GB722, **GB745, GB751 & *GB752
Ref. No.	Qty.	Description	GS10-204D-32OS
1	1	Anvil Insert	11080
2	1	Anvil & Holder Assy	19922
3	1	Guard	60426
4	1	Collet	20722
5	1	Super-Grip Jaw Assy	30656-S10
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71116
9	1	Nut	71114
10	1	Cap	70571