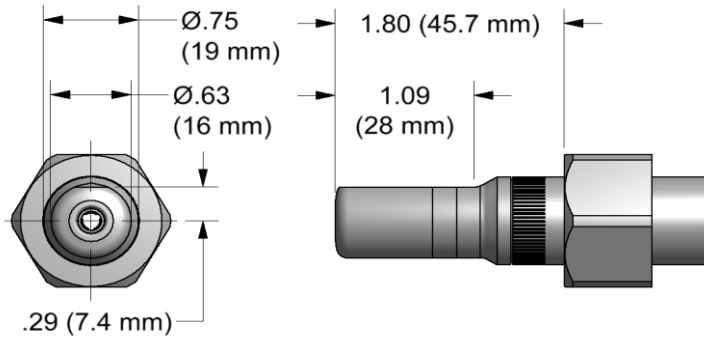
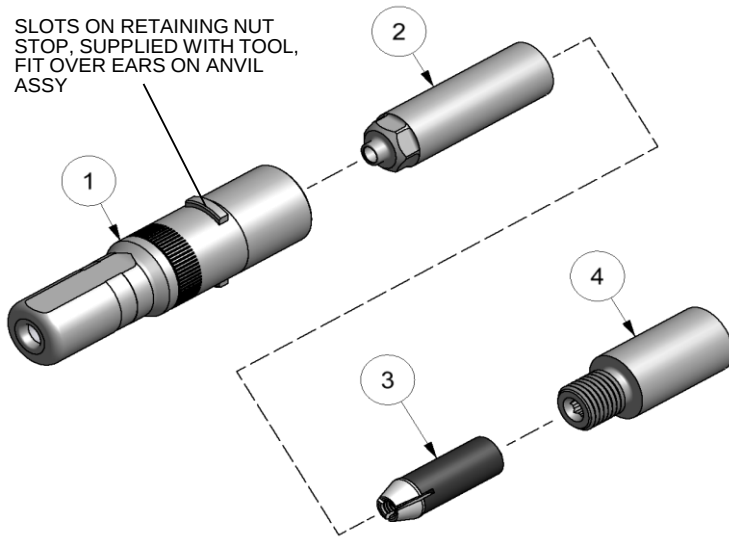


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using hex key in front of collet-extension (4) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 7/16" wrench on collet (2) and hex key into rear of piston of tool.
- Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
- Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

11/15 REV 3/25



**Red band designates nose assemblies for metric lightweight GP® fasteners.

*Anvil Assembly includes 35208 retainer.

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Type:		Fasteners:	Recommended Tool: GB731
Non Self-Releasing 4mm Ø		MLGP® Lockbolts	Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	MLGP4-2480-20
1	1	Anvil Assembly	10451
2	1	Collet	20537
3	1	Super-Grip Jaw Assembly	30542-S
4	1	Extension-Collet	70550

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