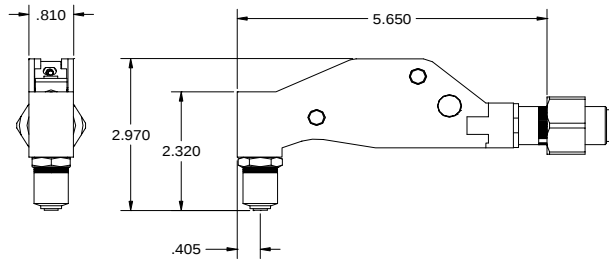


NOSE ASSEMBLY DATA SHEET



CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

*RECOMMENDED FOR MAINTENANCE APPLICATIONS ONLY.

2/02 Rev. 4/02

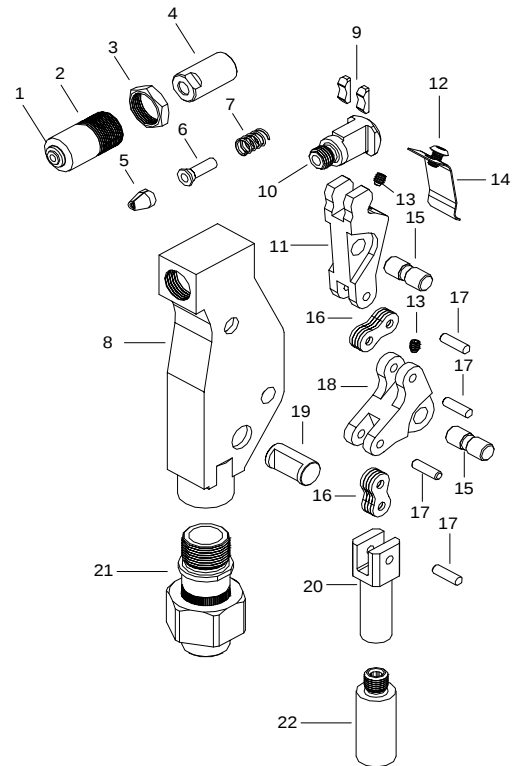
GAGE BILT

GAGE BILT PRODUCTS CORP.

14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
e-mail: solutions@gagebilt.com / www.gagebilt.com

Type:	Fasteners:	Recommended Tool:
Single Action Non-Self Releasing 1/8", 5/32" & 3/16" Ø	Single Action Blind Rivet NAS1919U & NAS1921U NAS9301-NAS9312 M7885 BACRFP/FR BACR15GF/GK	GBP751
		Alternate Tool: GBP752B

Ref. No.	Qty.	Description	456MAX-352A-54RA
1	1	Nose Tip	10421
2	1	Sleeve	75304
3	1	Jam Nut	70411
4	1	Collet	20513
5	1	Jaw Set	30513-1
6	1	Follower	40301
7	1	Spring	50303
8	1	Frame	75310
9	2	Shoe Bearing	75311
10	1	Collet Bolt	70443
11	1	Lever	75313
12	1	But. Hd Screw	402471
13	2	Set Screw	75315
14	1	Guard	75316
15	2	Pivot Pin	75317
16	8	Link	75318
17	4	Link Pin	75319
18	1	Bell Crank	75320
19	1	Guide Pin	75321
20	1	Drawbolt	75322
21	1	Adapter Assembly	70445
22	1	Collet Assembly	70444



ATTACHMENT:

Screw collet adapter (22) onto head piston adapter fitting (21) into nose adapter and hand tighten nut. Nose assembly should rotate if stop is properly aligned when tightening.

DISASSEMBLY AND ASSEMBLY

Disassembly:

Loosen jam nut (3) and remove sleeve (2). Unscrew collet (4) which contains jaws (5), follower (6), and spring (7) from collet bolt (10).

Remove screw (12) and guard (14). Remove 2 set screws (13) and push out 2 pivot pins (15) to permit removal of linkage. Shoe bearings (9) and collet bolt (10) will disengage from lever (11).

Remove 4 link pins (17) to disassemble lever (11), links (16), bell crank (18) and drawbolt (20).

Remove guide pin (19) from frame (8). Adapter fitting (21) is secured to frame with loctite and need not be removed unless damaged.

Reassembly:

Reverse the procedure. Linkage, consisting of lever (11), links (16), bell crank (18) and drawbolt (20) should be assembled as a subassembly before inserting lever (11) into shoe bearings (9) and collet bolt (10). This complete subassembly may then be inserted into frame (8) and retained by guide pin (19) and pivot pins (15).

