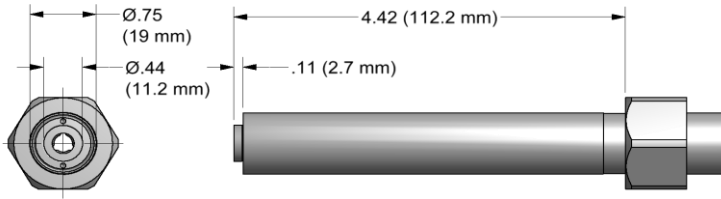


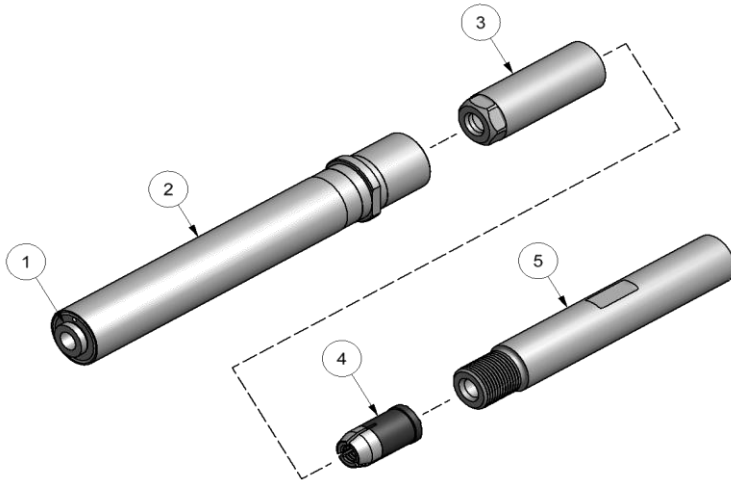
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.



- Insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
- Thread collet (3) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet (3).
- Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 9/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
- Slide anvil assy (2) over collet (3) and extension-collet (5).
- Slide Retaining nut on anvil assy (2) and tighten. (Note: retaining nut stop not used with this assembly).

DISASSEMBLY:

Reverse assembly instructions.



11/23 REV 12/23

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Type:		Fasteners:	Recommended Tool: GB722
Non Self-Releasing 12mm Ø		SFC Koenig® Seal Plug LK950-120	Alternate Tools: GB713, GB714 & GB2480(A)
Ref. No.	Qty.	Description	KSPLK12-713-45JD
1	1	Anvil Insert	18837-2
2	1	Anvil Assy (Inc. #1)	13209
3	1	Collet	20841
4	1	Super-Grip Jaw Assy	30861-CS
5	1	Extension-Collet	70650

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