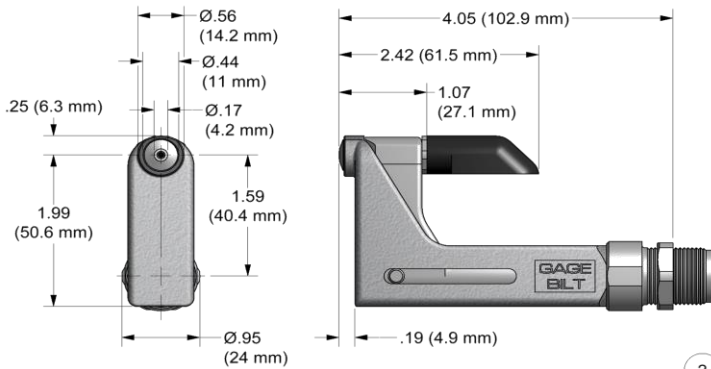


# NOSE ASSEMBLY DATA SHEET

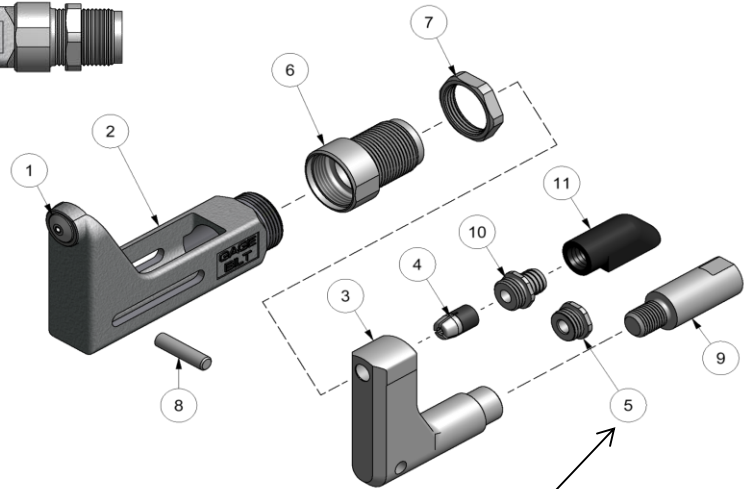


## CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly. SEVERE PERSONAL INJURY MAY RESULT.

## Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw adapter-collet (9) onto piston of tool. Screw anvil adapter (6) into nose fitting of tool. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock locknut (70104) against face of adapter.



Cap (5) is used for closed access applications only or when clearance is an issue.

**WARNING:**  
KEEP FINGERS AND HANDS AWAY  
FROM NOSE ASSEMBLY DURING  
OPERATION TO PREVENT SEVERE  
PERSONAL INJURY.



5/21 REV 9/25

**GAGE BILT**  
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| Type:                         |      | Fasteners:                                           |              | Recommended Tool:<br>GB704 |
|-------------------------------|------|------------------------------------------------------|--------------|----------------------------|
| Non Self-Releasing<br>3/32" Ø |      | "A" CODE<br>NAS1398A, NAS1399A<br>NAS1738A, NAS1739A |              |                            |
| Ref.<br>No.                   | Qty. | Description                                          | 3A-704A-400S |                            |
| 1                             | 1    | Anvil Insert                                         | 13001        |                            |
| 2                             | 1    | Anvil & Holder Assembly (Incl. #1)                   | 12034        |                            |
| 3                             | 1    | Collet                                               | 20914        |                            |
| 4                             | 1    | Super Grip Jaw Assembly                              | 30314-S7     |                            |
| 5                             | 1    | Cap                                                  | 60428        |                            |
| 6                             | 1    | Anvil Adapter                                        | 70347        |                            |
| 7                             | 1    | Lock Nut                                             | 70104        |                            |
| 8                             | 1    | Pin                                                  | 70468        |                            |
| 9                             | 1    | Adapter-Collet                                       | 70473        |                            |
| 10                            | 1    | Barbed Retainer                                      | 60440        |                            |
| 11                            | 1    | Deflector                                            | 61107        |                            |

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