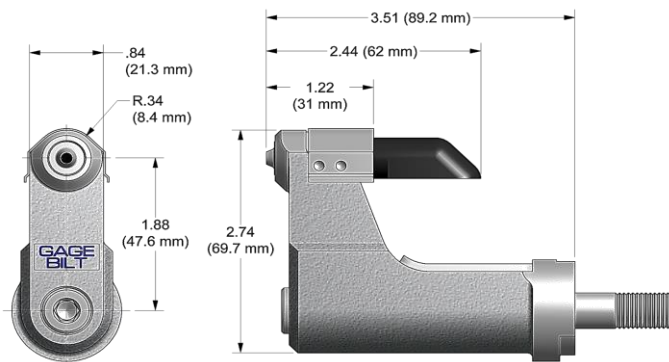
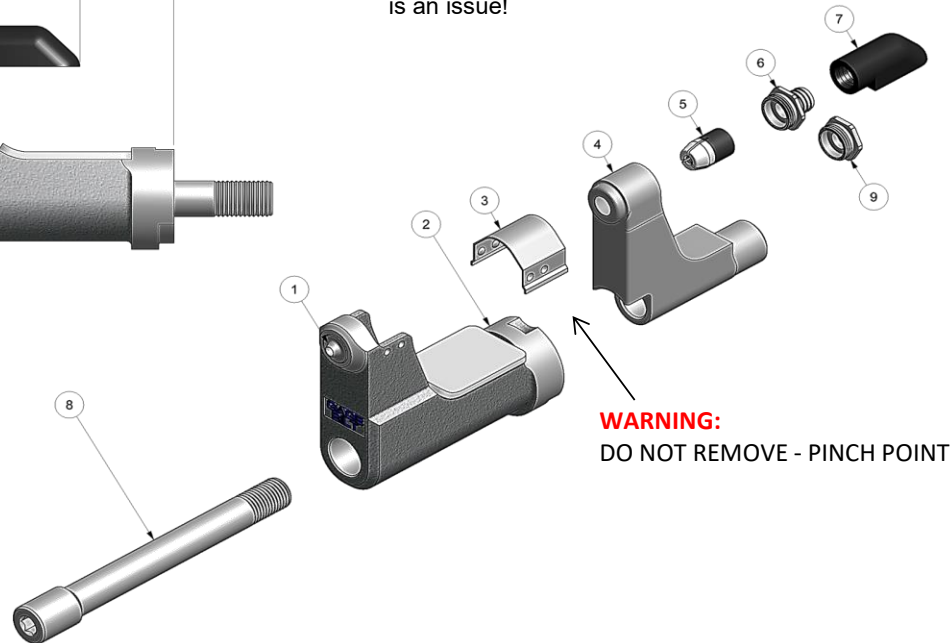


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206-1. (No stroke limiter needed).

Optional use 713206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

12/13 REV. 10/25

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB206-500(A)
			Alternate Tools: *GB751, GB731OS/206 & **GB745
Ref. No.	Qty.	Description	SB05-206H-37OS
1	1	Anvil Insert	15597
2	1	Anvil Assembly (Inc. #1)	19902
3	1	Guard	60426
4	1	Collet	20723
5	1	Super-Grip Jaw Assembly	30544-S2
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71142
9	1	Cap	70571

Vibra-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.