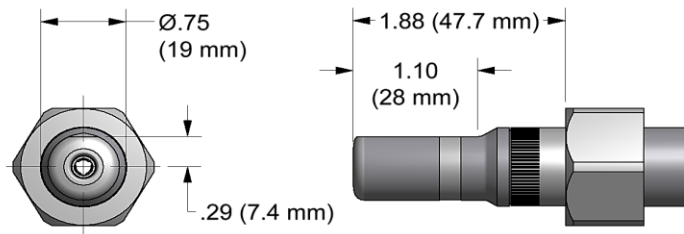
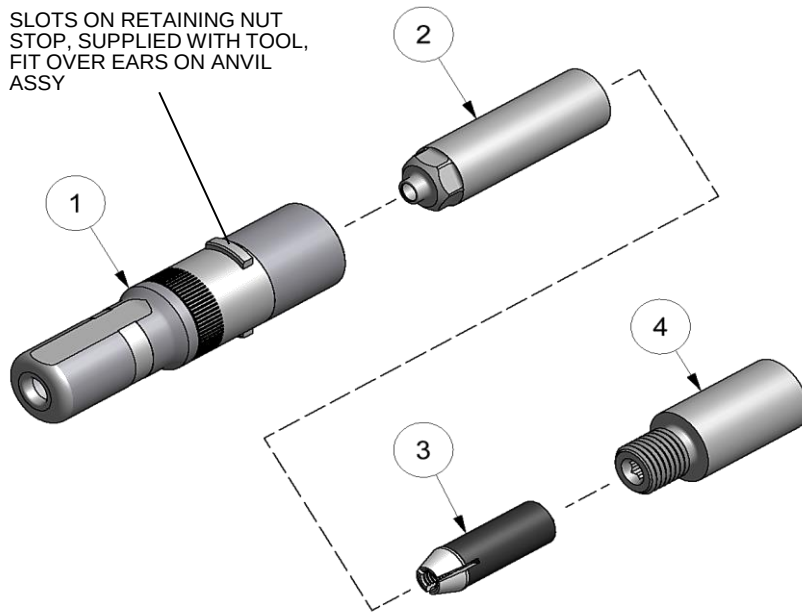


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
 - Snug extension (4) and collet (2) together using wrench on collet and hex key in rear of extension-collet (4).
 - Thread assembly onto piston and snug with wrench on collet (2) and hex key (provided with tool) into rear of piston.
 - Slide anvil (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop and retaining nut over ears on anvil (1) (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



11/15 REV 1/23

*Anvil Assembly includes 35208 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		LGP® Lockbolts ASNA2391-2 ASNA2392-2	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	LGP05-2480-20
1	1	Anvil	10566
2	1	Collet	20537
3	1	Super-Grip Jaw Assembly	30542-S
4	1	Extension-Collet	70550