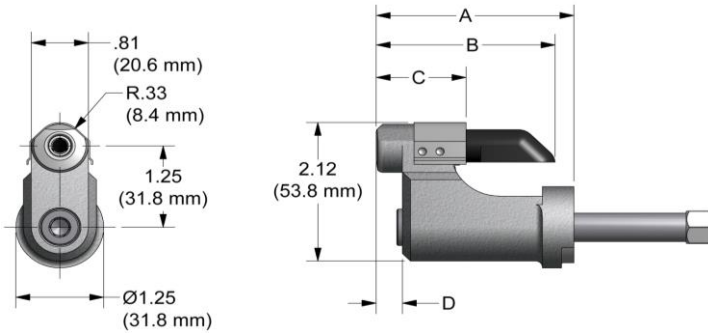


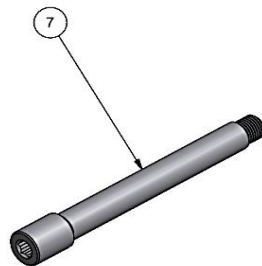
NOSE ASSEMBLY DATA SHEET



NOTE:

Yellow logo designates nose assy's for lightweight GP®

Nose Assy.	A	B	C	D
LGP07-	2.81 (71.4mm)	2.54 (64.5mm)	1.28 (32.5mm)	.37 (9.4mm)
LGP08-	2.81 (71.4mm)	2.54 (64.5mm)	1.28 (32.5mm)	.37 (9.4mm)



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

WARNING:
DO NOT REMOVE - PINCH

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

12/11 REV. 9/14

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

GAGE BILT Inc.

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Type:		Fasteners:	Recommended Tool: GB204/GB204A	
Non Self-Releasing 7/32" & 1/4" Ø		LGP® Lockbolt	Alternate Tools: **GB745 & *GB731	
Ref. No.	Qty.	Description	LGP07- 204D-300S	LGP08- 204D-300S
1	1	Anvil Assembly (Inc. 61108 Rubber Guard)	17009	18849
2	1	Guard	60426	60426
3	1	Collet	20738	28834
4	1	Super-Grip Jaw Assembly	30706-S1	30875-S1
5	1	Barbed Retainer	70654	70654
6	1	Deflector	61107	61107
7	1	Drawbar	71116	71116
8	1	Nut	71114	71114
9	1	Cap	70655	70655

GP® AND LGP® ARE REGISTERED TRADEMARKS OF ALCOA INC. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.