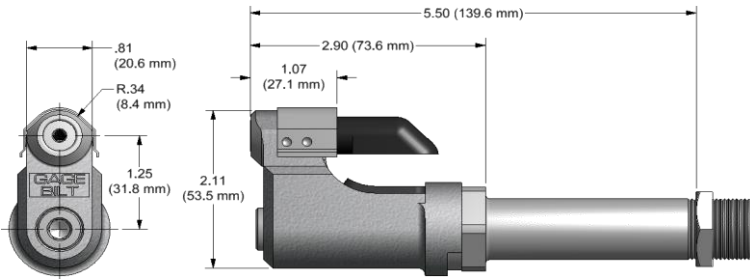


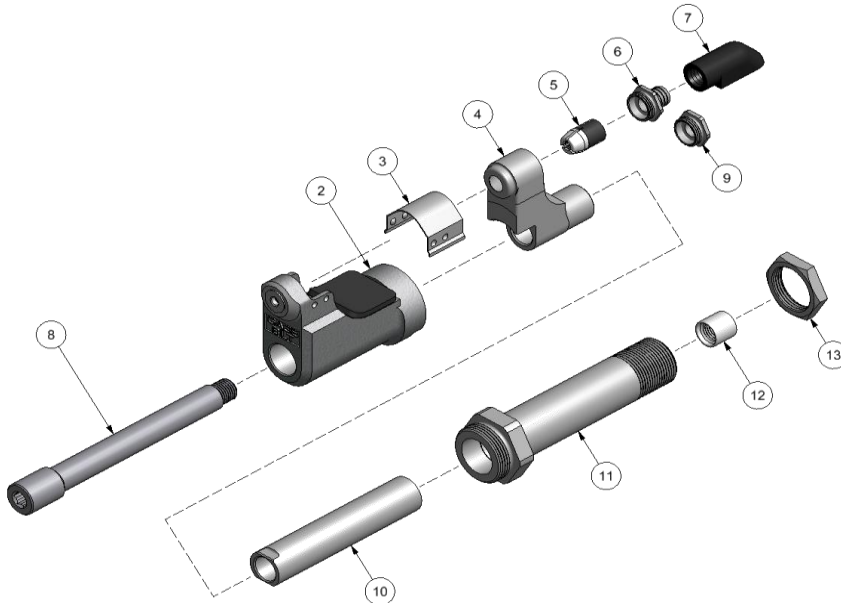
NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.



1. Insert nut (12) into threaded end of collet adapter (10) and screw onto piston of tool.
2. Drop collet (4) into anvil assembly (2).
3. Slide drawbar (8) thru front of anvil assy. (2).
4. Screw nut (13) onto anvil adapter (11).
5. Tighten anvil assembly (2), with collet and drawbar inside, onto anvil adapter (11).
6. Slide assembly (from step 4) over collet adapter (assembled on tool) and screw into nose fitting on GB744 tool until it stops.
7. Back off nose assembly to desired position and tighten nut (13) to lock in place.
8. Using tee-wrench (14) thru rear of tool piston and a 1/4" allen wrench on front of drawbar (8), tighten nut (12) onto drawbar (8).



7/20 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB744
Non Self-Releasing 3/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	
Ref. No.	Qty.	Description	UBB06-744-500S
1	1	Anvil Insert	16026
2	1	Anvil Assembly (Inc. #1)	11320
3	1	Guard	60426
4	1	Collet	20722
5	1	Super-Grip Jaw Assembly	30655-S8
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71116
9	1	Cap	70571
10	1	Collet Adapter	744208
11	1	Anvil Adapter	744207
12	1	Nut	352211
13	1	Nut	70821
14	1	Tee-Wrench (not shown)	A-291

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.