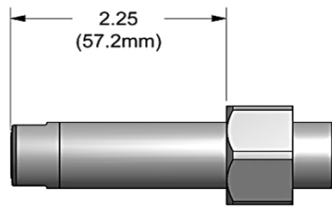
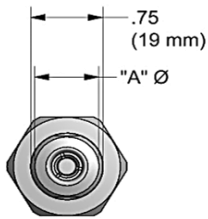
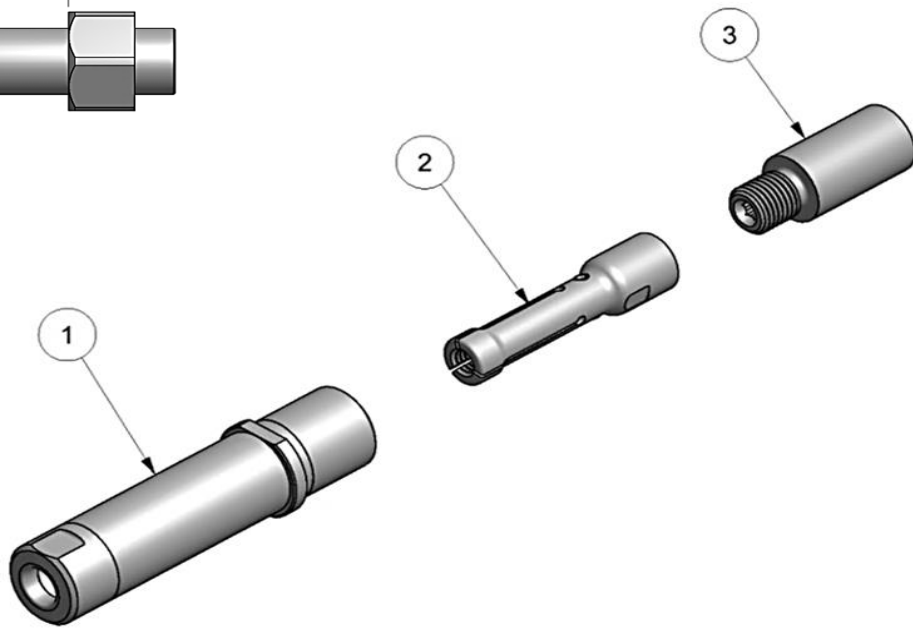


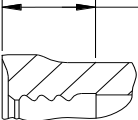
NOSE ASSEMBLY DATA SHEET



"A"
05-.57 (14.5mm)
06-.63 (16mm)
08-.68 (17.3mm)



ATTACHING NOSE ASSEMBLY

1. APPLY VIBRA-TITE® (A-1045) TO THREADS OF EXTENSION #3 AND SNUG EXTENSION #3 AND PULLER ASS'Y #2 TOGETHER USING WRENCH ON PULLER ASS'Y #2 AND HEX KEY IN REAR OF EXTENSION #3.
2. THREAD ASS'Y ONTO PISTON AND SNUG WITH WRENCH ON PULLER ASS'Y #2 AND HEX KEY (PROVIDED WITH TOOL) INTO REAR OF PISTON.
3.  APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE DIAMETER OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST THE ANVIL.
4. SLIDE ANVIL #1 OVER ASSEMBLED PULLER #2 AND EXTENSION #3 UNTIL IT STOPS, WITH ONE QUICK HIT USING THE PALM OF YOUR HAND OR A SMALL Mallet, HIT THE FACE OF THE ANVIL ASS'Y #1 DRIVING IT IN THE REST OF THE WAY.
NOTE: RETAINING NUT STOP (240102) IS NOT REQUIRED.
5. SLIDE RETAINING NUT FROM TOOL OVER ANVIL #1 AND TIGHTEN.

REMOVING NOSE ASSEMBLY

1. REMOVE NUT (211102) AND CYCLE TOOL ONE TIME (THE ANVIL ASS'Y #1 WILL PUSH OUT AS THE TOOL RETURNS FORWARD).
2. DISCONNECT TOOL FROM AIR SUPPLY.
3. USING YOUR HAND, CONTINUE TO PULL ANVIL ASS'Y #1 OFF.
4. INSERT 1/4" HEX WRENCH IN REAR OF PISTON, THEN REMOVE PULLER ASS'Y #2 AND COLLET EXTENSION #3.



7/14 REV 12/15

GAGE BILT

MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Pull-In®/Swage Self-Releasing 3/16" & 1/4" Ø		LGP® Lockbolts ASNA2391-3 ASNA2392-3		GB731	
				Alternate Tools: GB2480(A)	
Ref. No.	Qty.	Description		LGP06-731-21PS	LGP08-731-21PS
1	1	Anvil Assembly		16661	18004
2	1	Puller Assembly		30665	30873
3	1	Extension-Collet		70550-2	70550-2

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. LOCTITE® AND C5-A® ARE REGISTERED TRADEMARKS OF HENKEL CORPORATION U.S.A. PULL-IN® IS A REGISTERED TRADEMARK OF HI-SHEAR CORPORATION. LGP® IS A REGISTERED TRADEMARK OF ARCONIC INC.