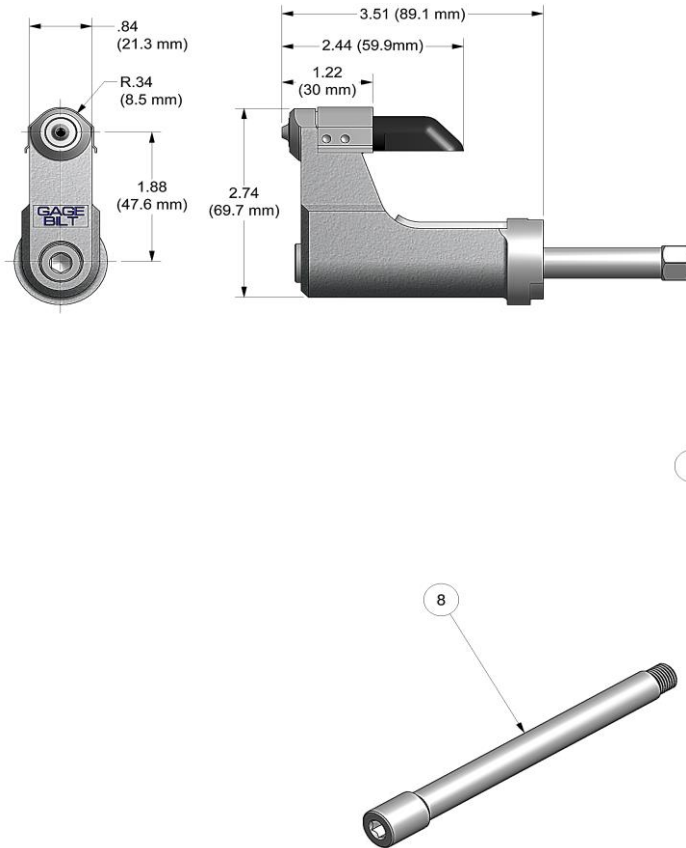
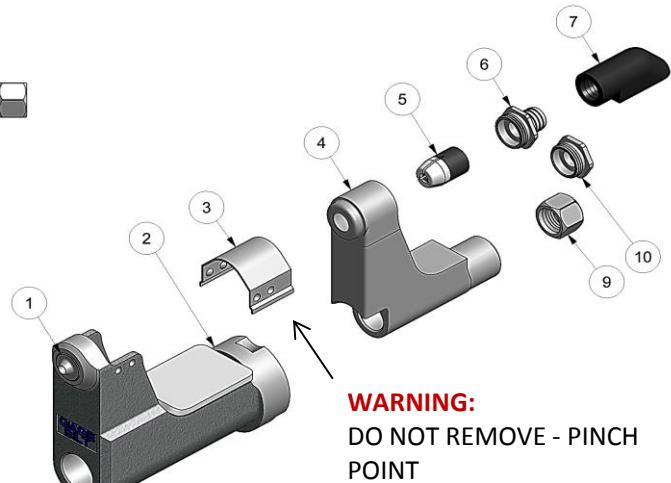


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. **USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.** Cap (10) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



1/11 REV. 3/15

Covered under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 713152 stroke limiter.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT	GB204
			Alternate Tools: *GB752, **GB745 & ***GB713
Ref. No.	Qty.	Description	SB05-204D-370S
1	1	Anvil Insert	15597
2	1	Anvil Assy (Inc. #1)	19902
3	1	Guard	60426
4	1	Collet	20723
5	1	Super-Grip Jaw Assy	30544-S2
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71117
9	1	Nut	71114
10	1	Cap	70571