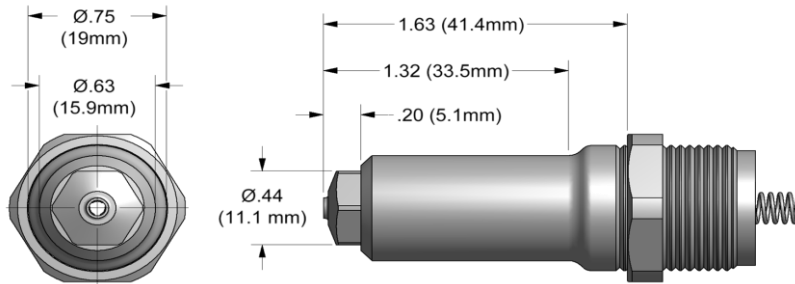


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

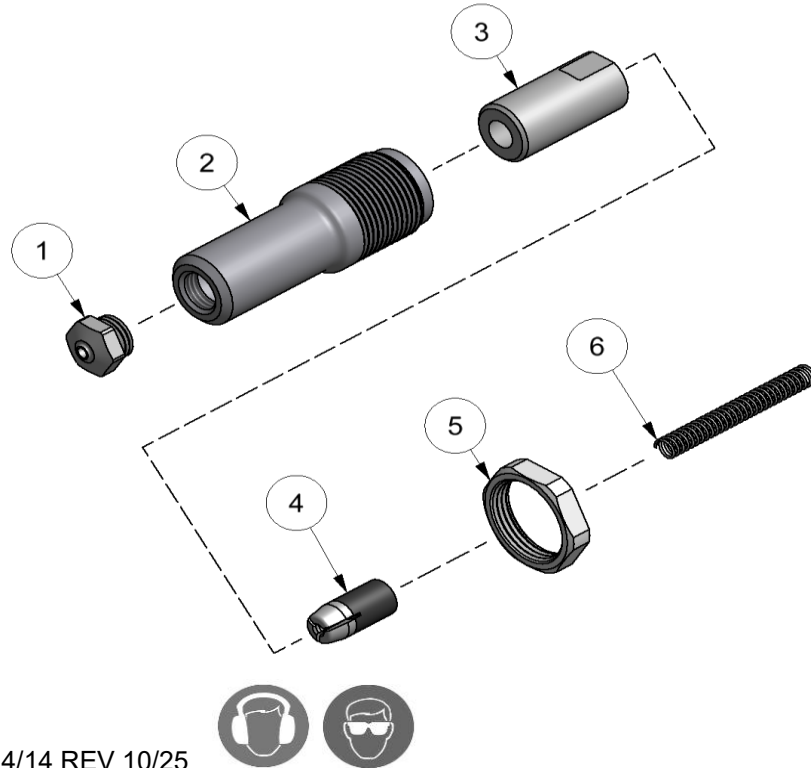
A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.

1. Insert spring (6) into i.d. of piston on tool then insert super grip jaw assy (4) into rear of collet (3).
2. Thread collet (3) to piston on tool using flats provided.
3. With nut (5) attached to anvil holder (2), thread anvil holder (2) into head cylinder on tool until it stops.
4. Tighten nut (5) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



4/14 REV 10/25

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Type:		Fastener:	Recommended Tool: GB704		
Non Self-Releasing 1/8" , 5/32" & 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB701SH		
Ref. No.	Qty.	Description	SMLS04-704A-16	SMLS05-704A-16	SMLS06-704A-16
1	1	Nose Tip	13484-1	13485-1	13486-1
2	1	Anvil Holder	13496	13496	13496
3	1	Collet	20334	20334	20334
4	1	Super Grip Jaw Assembly	30418-S2	30529-S1	30633-S10
5	1	Nut	70104	70104	70104
6	1	Spring	A-1495	A-1495	A-1495

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.