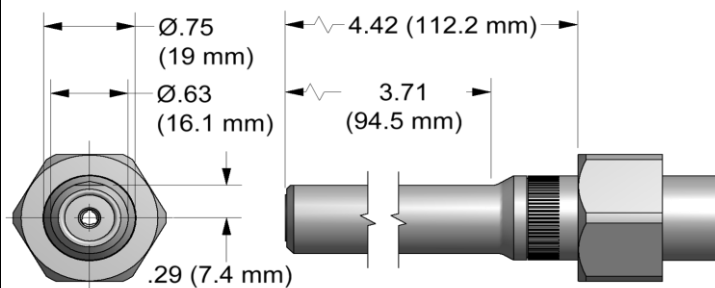
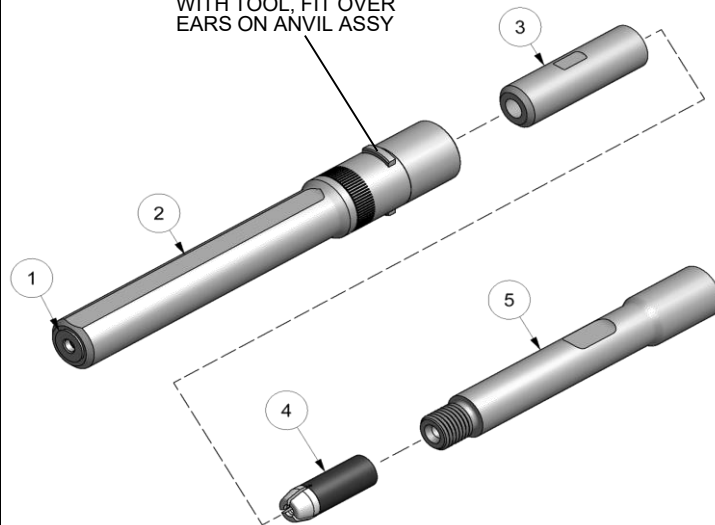


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided.
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



*Anvil Assembly includes 35208 retainer.

Rev. 10/25

GAGE BILT
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Type:		Fastener: EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	Recommended Tool: GB722
Non Self-Releasing 3/16" Ø			Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	UAB06-752B-45
1	1	Anvil - Driving	16026
2	1	Anvil & Holder Assembly (Inc. #1)	12252
3	1	Collet	20717
4	1	Super Grip Jaw Assembly	30656-S8
5	1	Extension-Collet	70551

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