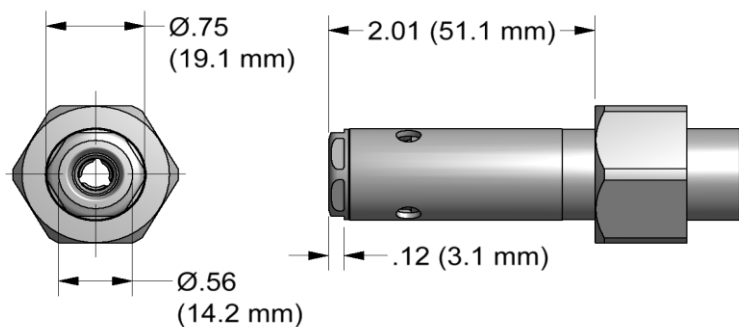


NOSE ASSEMBLY DATA SHEET



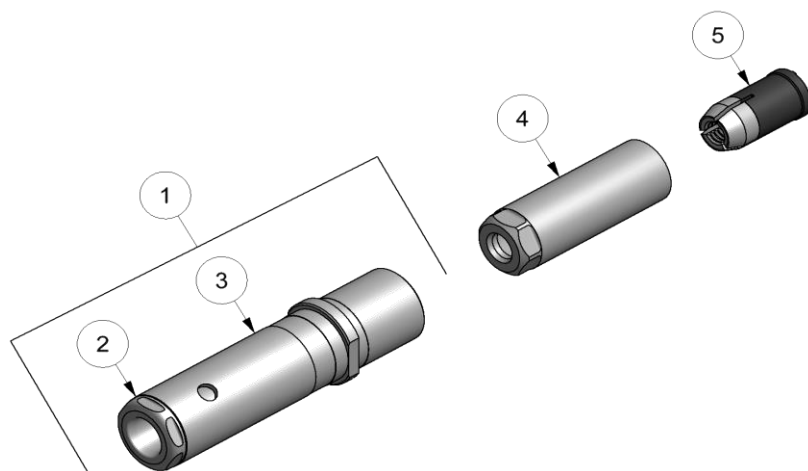
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
1. Insert super grip jaw assy (5) into rear of collet (4). (Note direction in exploded view).
2. Thread collet (4) to piston on tool using flats provided.
3. Slide anvil & holder assy (1) over collet (4).
4. Slide retaining nut over ears on anvil and tighten to tool. (Note: retaining nut stop not used with this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



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GAGE BILT
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Type:		Fasteners:		Recommended Tool: GB2480L
Non Self-Releasing 1/4" Ø		Commercial Lockbolt C6L®, Avdelok®		
Ref. No.	Qty.	Description		LB08-722-20L
1	1	Anvil & Holder Assy		18873
2	1	Anvil		18874
3	1	Holder		12242-2
4	1	Collet		20841
5	1	Super-Grip Jaw Assy		30861-CS

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