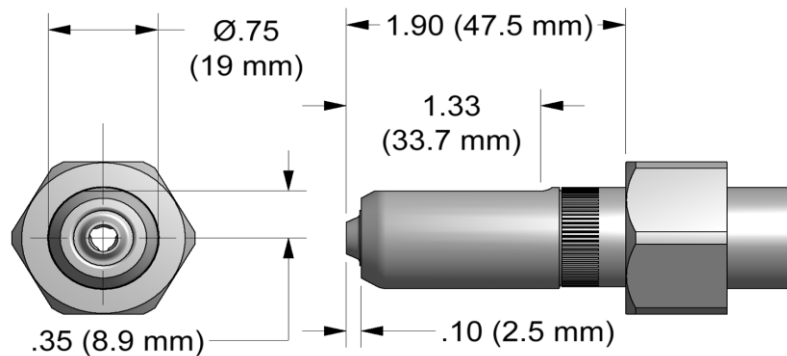
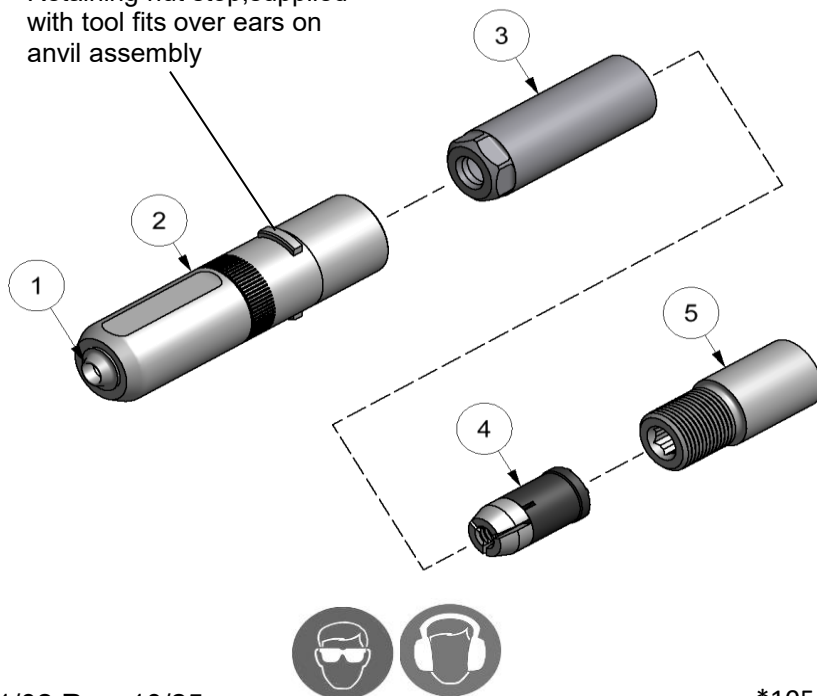


NOSE ASSEMBLY DATA SHEET



Retaining nut stop, supplied with tool fits over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided on collet (3) and hex key in front of extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/02 Rev. 10/25

*105 P.S.I. REQUIRED FOR MS90353 & MS90354

GAGE BILT
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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB714
			Alternate Tools: *GB713, *GB731 & GB2480(A)
Ref. No.	Qty.	Description	SB08-713-20
1	1	Anvil Insert	18007
2	1	Anvil Assembly (Inc. #1)	19954
3	1	Collet	20841
4	1	Super-Grip Jaw Assembly	30865-S
5	1	Extension-Collet	70823