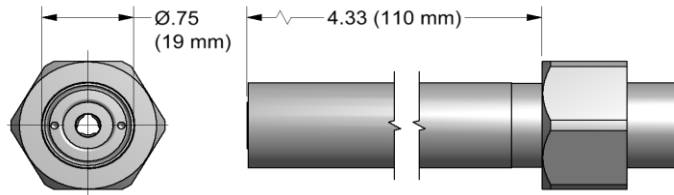


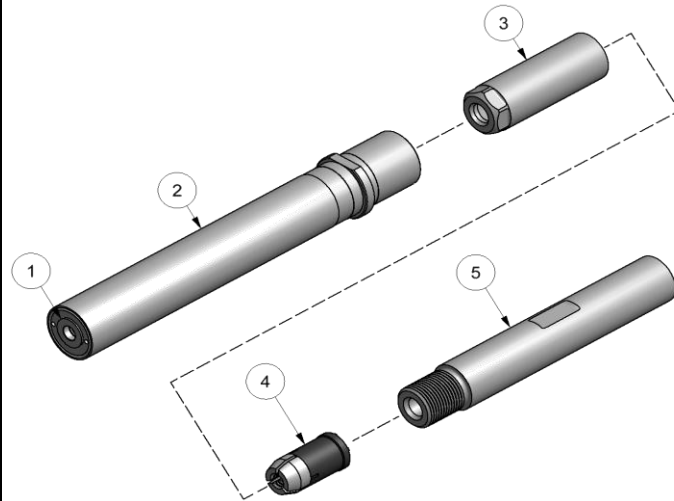
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided.
 - Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 9/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
 - Slide anvil assembly (2) over collet (3) and extension-collet (5).
 - Slide Retaining nut on anvil assy (2) and tighten nose too tool (Note: retaining nut stop not used on this nose assembly).



DISASSEMBLY:

Reverse assembly instructions.



6/11 REV 10/25

*105 P.S.I. REQUIRED FOR MS90353S & U & MS90354S & U

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	GB714
			Alternate Tools: *GB713, *GB731 & GB2480(A)
Ref. No.	Qty.	Description	UBB08-713-45
1	1	Anvil Insert	18009
2	1	Anvil Assembly (Inc. #1)	12279
3	1	Collet	20841
4	1	Super-Grip Jaw Assembly	30865-S
5	1	Extension-Collet	70650

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.