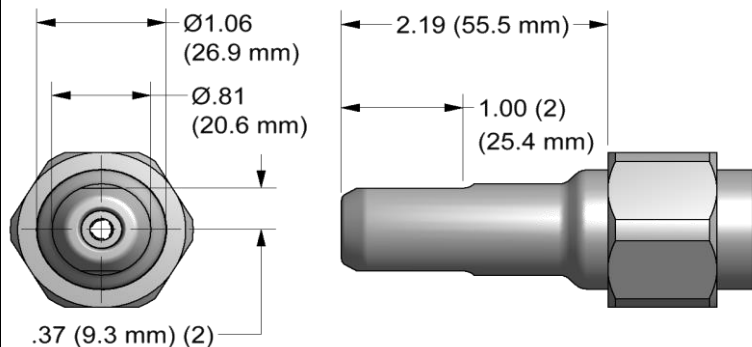


NOSE ASSEMBLY DATA SHEET



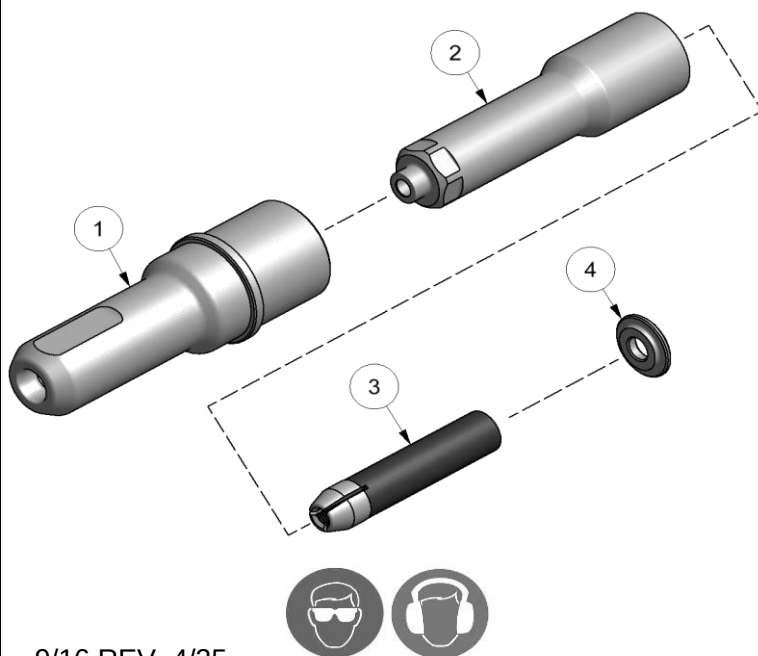
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
1. Insert super grip jaw assembly (3) into collet (2).
2. Place spacer (4) on rear of super grip jaw assy (3).
3. Snug tighten assembled collet (2) to piston on tool using flats provided on collet (2) and hex in rear of piston on tool.
4. Slide anvil (1) over assembled collet (2) and thread into head cylinder on tool.
5. Slide retaining nut over anvil (1) and tighten nose assembly to tool. (Note: retaining nut stop not used for this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



9/16 REV. 4/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool: GB745
Non Self-Releasing 1/4" Ø		BOM®-R08	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	BOM08-755A-23-1
1	1	Anvil	10806
2	1	Collet	28823
3	1	Super Grip Jaw Assembly	30601-CS1
4	1	Spacer	40847

BOM® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.