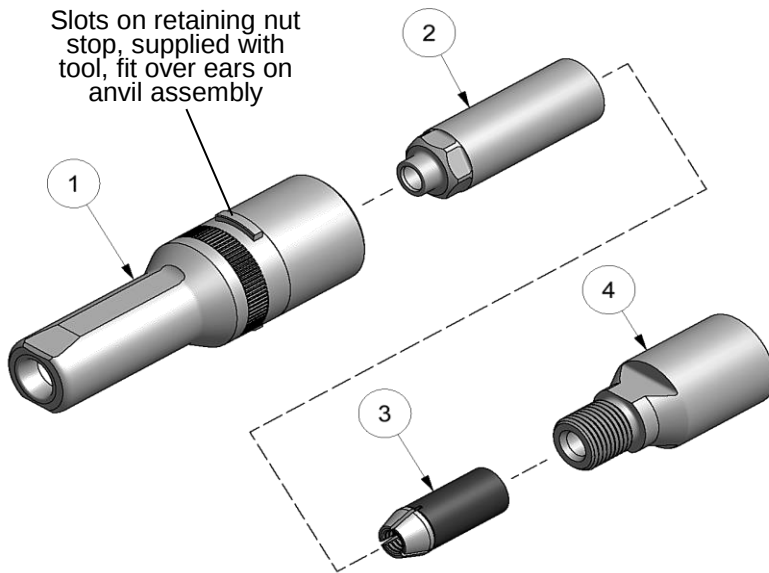
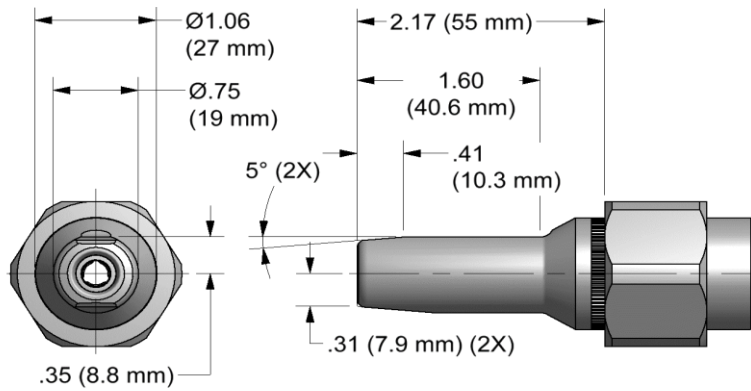


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using 9/16" wrench on collet (2) and on extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 9/16" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

2/18 REV 3/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	NAS08-2581-23CN
1	1	*Anvil Assembly	18811
2	1	Collet	28842
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Extension-Collet	70836