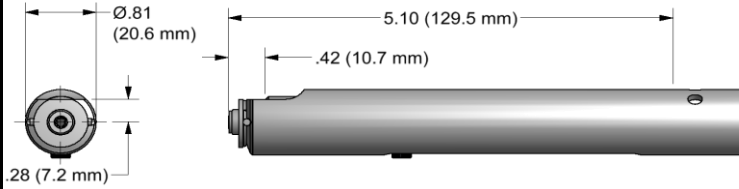


NOSE ASSEMBLY DATA SHEET



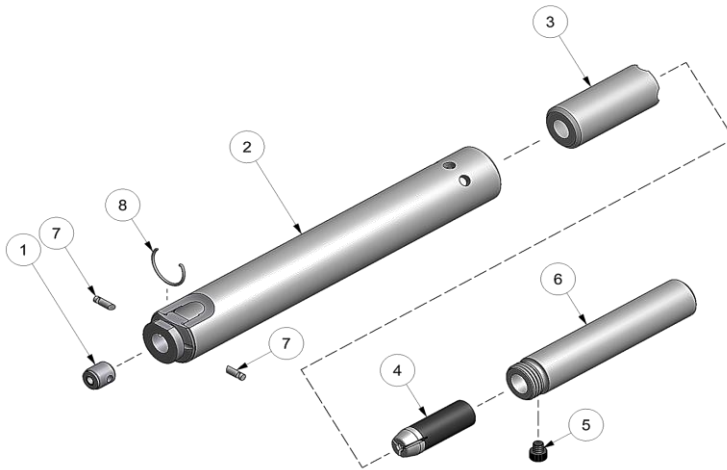
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into collet (3).
 - Tighten assembled collet (3) to drawbolt (6). Thread screw (5) into drawbolt (6).
 - Tighten assembled collet (3) & drawbolt (6) to piston on tool.
 - Slide anvil holder (2) over assembled collet (3).
 - Align holes on anvil holder (2) with holes in nose fitting on tool and tighten two s.h.c.s. to lock into place.

DISASSEMBLY:

Reverse assembly instructions.



5/10 REV 9/25

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Type:		Fastener:	Recommended Tool: GB740
Single Action 5/32" Ø		"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	
Ref. No.	Qty.	Description	5A-740B-52
1	1	Anvil-Insert Universal	10305
2	1	Anvil Holder	10954
3	1	Collet	20330
4	1	Super Grip Jaw Assembly	30545-CS
5	1	Screw	400046
6	1	Drawbolt	70316
7	2	Stem Stop	15501
8	1	Spring-Retaining	50302

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.